

CITY OF MOBILE

BID SHEET

This is Not an Order

Mailing Address:
 P. O. Box 1948
 Mobile, Alabama 36633
 (251) 208-7434

**Purchasing Department
 and Package Delivery:**
 Government Plaza
 4th Floor, Room S-408
 205 Government St
 Mobile, Alabama 36644

**READ TERMS AND CONDITIONS
 ON REVERSE SIDE OF THIS PAGE
 BEFORE BIDDING**

Typed by: _____ en Buyer: 006

Please quote the lowest price at which you will furnish the articles listed below

DATE 4/22/2020	BID NO. 5418	DEPARTMENT VARIOUS	Commodities to be delivered F.O.B. Mobile to: As To Be Specified
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This bid must be received and stamped by the Purchasing office not later than: 10:30 AM, Thursday, May 14, 2020

QUANTITY	ARTICLES	UNIT	UNIT PRICE		EXTENSION	
			Dollars	Cents	Dollars	Cents
Qty 1-3	<p style="text-align: center;">STRIPING PREMELTER TRAILER PACKAGE OPERATOR PROPELLED THERMOPLASTIC APPLICATOR</p> <p>Thermoplastic pre- melter trailer with a minimum GVRW rating of 9,990 lbs. Unit shall consist of a trailer equipped with dual 720 lb. (1,440 lb. total capacity) thermoplastic pre-melters mounted at the rear of the trailer platform. The trailer shall be rigid plumbed to provide fuel to the pre-melter burner system. Two (2) bottle racks shall be mounted and supplied with securing system for propane bottles. The trailer shall also be equipped with a hydraulic lift mounted at the forward left corner of trailer deck for loading of an applicator.</p> <p>As per attached specifications.</p> <p>Make _____ Model _____</p>					
Qty 1-3	<p>360-pound capacity operator propelled thermoplastic applicator designed to place thermoplastic road marking material on roadways.</p> <p>THERMOPLASTIC APPLICATOR, 12" DIE, ALL STEEL THERMOPLASTIC APPLICATOR, 4" DOUBLE DIE WITH 4" GAP, ALL STEEL THERMOPLASTIC APPLICATOR, 6" DIE, ALL STEEL THERMOPLASTIC HANDLINER APPLICATOR WITH 4" ALL STEEL DIE THERMOPLASTIC HANDLINER EXTRA TANK, 360 LB WITH THERMOSTAT; QUICK CHANGE KETTLE.</p> <p>As per attached specifications.</p>					
Page 1 of 3			TOTAL			

**RETURN ONE SIGNED COPY OF THIS BID
 IN ENCLOSED ENVELOPE**

State delivery time within _____ days of receipt of P.O.

Firm Name _____

Typed Signature _____

By _____

We will allow a discount _____ % 20 days from date of receipt of goods and correct invoice of completed order.

1. All quotations must be signed with the firm name and by an authorized officer or employee.
2. Verify your bid before submission as it cannot be withdrawn or corrected after being opened. In case of error in extension of prices, the unit price will govern.
3. If you do not bid, return this sheet and state reason. Otherwise, your name may be removed from our mailing list.
4. The right is reserved to reject any, or all quotations, or any portions thereof, and to waive technicalities if deemed to be in the interest of the City of Mobile.
5. This bid shall not be reassignable except by written approval of the Purchasing Agent of the City of Mobile.
6. State brand and model number of each item. All items bid must be new and latest model unless otherwise specified.
7. If bid results are desired, enclose a self-addressed and stamped envelope with your bid. (All or None bids only)
8. Do not include Federal Excise Tax as exemption certificate will be issued in lieu of same. The City is exempt from the Alabama and City sales taxes.
9. PRICES ARE TO BE FIRM AND F.O.B. DESTINATION UNLESS OTHERWISE REQUESTED.
10. BID WILL BE AWARDED ON ALL OR NONE BASIS UNLESS OTHERWISE STATED.
11. Bids received after specified time will be returned un-opened.
12. Failure to observe stated instructions and conditions will constitute grounds for rejection of your bid.
13. Furnish literature, specifications, drawings, photographs, etc., as applicable with the items bid.
14. Vendor May be required to obtain City of Mobile Business License as applicable to City of Mobile Municipal Code Section 34-50. For Business License inquiry contact the Revenue Department at (251) 208-7461 or cityofmobile.org/taxes.php.
15. If a bid bond is required in the published specifications, see below:
Each Bid Shall be Accompanied By A **Cashier's Check, Certified Check, Bank Draft Or Bid Bond** For the Sum Of Five (5) Percent Of The Amount Bid, Made Payable To The City Of Mobile And Certified By A Reputable Banking Institution. All Checks Shall Be Returned Promptly, Except The Check Of The Successful Bidder, Which Shall Be Returned After Fulfilling The Bid.
16. Contracts in excess of \$50,000 require that the successful bidder make every possible effort to have at least fifteen (15) percent of the total value of the contract performed by socially and economically disadvantaged individuals.
17. All bids/bid envelopes must have the bid number noted on the front. Bids that arrive unmarked and are opened in error shall be returned to vendor as an unacceptable bid.
18. If successful vendor's principal place of business is out-of-state, vendor may be required to have a Certificate of Authority to do business in the State of Alabama from the Alabama Secretary of State prior to issuance of a Purchase Order. Vendors are solely responsible for consulting with the Secretary of State to determine whether a Certificate is required. See www.sos.alabama.gov/BusinessServices/ForeignCorps.aspx. Please note that the time between application for and issuance of a Certificate of Authority may be several weeks.
19. Vendors do not need a City of Mobile Business License or Certificate of Authority from the Alabama Secretary of State to submit a bid, but will need to obtain the Business License and Certificate of Authority, if applicable, prior to issuance of a Purchase Order.

BID CONTINUATION SHEET

QUANTITY	ARTICLES	UNIT	UNIT PRICE		EXTENSION	
			Dollars	Cents	Dollars	Cents
	<p align="center">Page 2 of 3</p> <p>Make _____ Model _____</p> <p>UPON AWARD THE CITY WILL PURCHASE THE MINIMUM QUANTITY ABOVE.</p> <p>Provide literature and specifications on all alternate products bid.</p> <p>Quote delivered pricing FOB Mobile.</p> <p>Include all freight and delivery charges in your pricing. City will not pay freight or handling charges after the fact.</p> <p>Pricing should include 1 day of training in use and operation of each of the above items upon delivery.</p> <p>UPON AWARD THE CITY WILL PURCHASE THE MINIMUM QUANTITY ABOVE.</p> <p align="center">TO BE AWARDED ON AN ITEM BASIS</p> <p>Option:</p> <p>Trade-in Graco Current 00TC Thermolazer with 4", 6", 12" and Double 4" dies. Trade-in to be applied to invoice if city decides to Trade in this unit.</p> <p>Make _____ Model _____</p> <p>All vendors will be required to provide verification of enrollment in the E-Verify program. Additional information may be found at http://immigration.alabama.gov/</p> <p>If the successful vendor's principal place of business is out-of-state, vendor may be required to have a Certificate of Authority to do business in the State of Alabama from the Secretary of State prior to issuance of a Purchase Order.</p>					
			TOTAL			

RETURN ONE SIGNED COPY OF THIS QUOTATION IN ENCLOSED ENVELOPE

READ ABOVE INSTRUCTIONS BEFORE QUOTING

Firm Name _____

By _____

We will allow a discount _____ % 20 days from date of receipt of goods and correct invoice of completed order.

BID CONTINUATION SHEET

Page _____ of _____

QUANTITY	ARTICLES	Bid on this form ONLY. Make no changes on this form. Additional information to be submitted on separate sheet and attached hereto.	UNIT	UNIT PRICE		EXTENSION	
				Dollars	Cents	Dollars	Cents
<p>Page 3 of 3</p> <p>Vendors are solely responsible for consulting with the Secretary of State to determine whether a Certificate is required. See: www.sos.alabama.gov/BusinessServices/ForeignCorps.aspx. Please note that the time between application for the issuance of a Certificate of Authority may be several weeks.</p> <p>Upon notification, vendor will have 10 business days to provide the Certificate of Authority and the E-Verify numbers to the Purchasing Department before award can be completed. (Vendors will possibly need to pay the expedite fee to meet this requirement because application is not sufficient. We must have a copy of the certificate with your Company ID number).</p> <p>Vendors do not need a City of Mobile Business License or Certificate of Authority from the Alabama Secretary of State, nor the E-Verify for certification to submit a bid, but will need to obtain the Business License and Certificate of Authority verification and/or provide the E-Verify Certification, if applicable, prior to issuance of a Purchase Order.</p> <p>If you have any questions please feel free to contact the Purchasing Department at 251-208-7434 or purchasing@cityofmobile.org.</p>							
				TOTAL			

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SPECIFICATIONS
TRANTEX MODEL TR720eDH
DUAL THERMOPLASTIC PRE-MELTER LOW-DECK TRAILER
CITY OF MOBILE, ALABAMA

1. GENERAL:

These specifications are intended to describe the minimum requirements for a thermoplastic pre-melter trailer with a minimum GVRW rating of 9,990 lbs. Unit shall consist of a trailer equipped with dual 720 lb. (1,440 lb. total capacity) thermoplastic pre-melters mounted at the rear of the trailer platform. The trailer shall be rigid plumbed to provide fuel to the pre-melter burner system. Two (2) bottle racks shall be mounted and supplied with securing system for propane bottles. The trailer shall also be equipped with a hydraulic lift mounted at the forward left corner of trailer deck for loading of an applicator.

II. WORKMANSHIP AND MATERIALS:

All equipment furnished and the parts thereof shall be of the manufacturer's latest listed and published stock models that meet all requirements of the specification. All design, workmanship, and materials shall in every respect be in accordance with the best current practice in the industry and all materials used shall be new.

III. MACHINE AND COMPONENTS FINISH:

The complete machine and all components, including tanks, dies, etc., shall have the minimum protective coating described in the following:

All metal parts and components, unless zinc plated or aluminum shall have one prime coat and one finish coat of paint. The prime coat materials shall be specifically compounded for the respective metals to which they are applied. The thermoplastic holding tank and dies shall be painted with heat resistant paint designed for temperatures of up to 1200 degrees F.

IV. PRE-MELTERS:

The pre-melters shall be specially fabricated cylindrical steel containers having a capacity to heat 720 pounds each of thermoplastic material. Fabrication shall be such to prevent warping or cracking of containers. The containers will be built with an outer stainless- steel jacket, insulated to prevent heat loss (no exceptions). The cylinders shall have three (3) flue gas vents that exit a minimum of 18" above the top horizontal plate of the pre-melter. The three (3) flue vents shall be located with one on each side and one (1) on the top of each container. Flue gas vents shall be designed as to not allow rain from entering. Due to safety concerns side mounted flue vents on pre-melters are not acceptable.

The cylinders shall be incased in a uniform cube type stainless-steel enclosure for maintaining temperature of thermoplastic material.

The inside bottom of the pre-melter cylinders shall be hemispherical and concave for complete emptying of material. Flat bottom tanks are not acceptable.

Material Feed System:

The top of the cylinders shall be fitted with a stainless-steel cover housing and feed door of adequate size for charging plastic granules. The feed doors shall be minimally sized and sloped to limit potential splash -back of molten material.

Heating System:

The temperature of the molten thermoplastic shall be maintained in the pre-melting tanks by a thermostatically controlled LPG heating system, one (1) for each cylinder. The LPG heating system shall be furnished with all necessary safety features, connections, fuel lines, and regulators, etc. for connection to propane cylinders .

Gas Thermostat:

The heating system main burners shall be controlled by a thermostat with adjustable range from 100 to 500 degrees F. The thermostat will be linked by thermocouple to the hot thermoplastic in the holding tanks .

System Main Burners:

The system shall have two main burners , with a minimum rating of 100,000 BTU each to provide rapid heating for thermoplastic material. For safety and ease of maintenance, the burners shall be mounted onto a drop-down rack.

Automatic Ignition System:

The system main burners shall be equipped with an electronic automatic ignition system for remotely lighting the main burners. The automatic ignition system shall be of solid-state components and housed in a weatherproof enclosure . The system will automatically shut off gas supply to the burners should the fire accidentally blow out. Gas flow to the burners shall be controlled by heavy- duty solenoid providing an absolute on/off type gas flow system to ensure temperature accuracy and operator safety. The use of a hand torch for burner ignition is not allowed.

Propane System:

Two bottle racks for propane tanks are to be mounted on the trailer. The bottles (customer furnished) are to be plumbed to provide fuel to the pre-melter burner.

Hydraulic Agitation System:

The pre-melter cylinders shall be equipped with a hydraulically driven agitation system to continuously mix the molten plastic granules. The system shall consist of one set of agitator paddles shredding the thermoplastic bags for uniform dispersion of material. The agitator paddles shall be attached to a one (1") steel shaft driven by a hydraulic pump mounted on the top of the pre-melter cylinders. Chain driven agitator motors shall not be accepted.

Hydraulic Power Supply:

The hydraulic power shall be powered by a minimum 9.5 horsepower, electric start, propane fired engine.

Discharge System:

The pre-melter cylinders shall be equipped with an integral material discharge valve of proper design to function satisfactory when discharging liquid plastic at temperatures upward of 475 degrees F. A fold-up discharge chute of proper length and angle to facilitate the loading of the thermoplastic applicator shall be supplied. The chute shall be bolted to the pre-melter and fold up for storage. Chain mounted chutes are not acceptable.

The material outlet is located at the base of the concave tank bottom to allow for complete depletion of all thermoplastic material to prevent build-up of old material. Side mounted openings with flat bottom tanks are not acceptable.

V. TRAILER:

The trailer shall be a minimum of 6' wide x 12' long, constructed of heavy gauge structural steel, double welded at all frame cross member contact points with a GVWR rating of 9,990 pounds. 3/16" diamond plate decking shall be used. Trailer deck shall be coated with a two-part epoxy type non-skid coating to offer secure footing for operator safety.

For operator safety and ease of access, trailer deck height from the ground shall be a maximum of 25". A safety rail shall surround the deck storage area.

The trailer shall be equipped with a minimum 1000 lb. capacity hydraulic lift gate to load and unload the thermoplastic applicator. The lift gate shall be powered by 12-volt vehicle battery and have a platform load area of 66"x37". The lift shall be mounted to the side of the trailer and shall be secured in the up or travel position by safety pin and latch. The lift gate shall come with a curbside fixed control panel for ease of operation.

Dual trailer axles shall be spring mounted with a minimum rating of 5,200 pounds each. Trailer wheels shall be 15", six (6) lugs with 15" load range D tires.

The trailer shall be equipped with electric brakes.

The trailer shall be equipped with rigid piping under the deck to be part of the hydraulic and LP gas systems. The pipes shall be located in such a way that the remainder of the hydraulic and LP gas plumbing minimizes the use of flexible hose.

Chain tighteners, and chains shall be attached to trailer for the use of securing the applicator to the trailer.

ICC approved lighting system, wired to a heavy duty quick connect seven (7) pin coupler at the tongue of the trailer shall be supplied, as well as a pintle type hitch with safety chains.

VI. TECHNICAL SERVICE:

The successful bidder shall provide a factory trained technician for one (1) day of instruction in the operation and maintenance of the equipment. The technical training shall be at a time scheduled by the City of Mobile.

VII. WARRANTY:

The Manufacturer shall warranty all parts for defective material and workmanship for a period of one year after delivery and acceptance by City of Mobile.

**SPECIFICATIONS FOR
TRANTEX MODEL 360MIIT
OPERATOR PROPELLED THERMOPLASTIC APPLICATOR
CITY OF MOBILE, ALABAMA**

I. GENERAL:

This specification describes the minimum requirements for a 360-pound capacity operator propelled thermoplastic applicator designed to place thermoplastic road marking material on roadways.

The applicator shall consist of an operator-propelled unit with a 360-pound thermoplastic holding tank, air jacketed and heated with a propane fired burner system. The tank shall be mounted on a metal framework that will support an extrusion die, the propane supply and the bead delivery system. The framework will be mounted on wheels for application and operation.

II. CONSTRUCTION:

The basic frame shall be constructed of angular steel and able to support the active weight of the machine fully loaded, equal to at least 650 pounds. Welding of all components shall have good penetration, good fusion, and good appearance, without evidence of cracks or undercutting, in the best manner of the trade.

Dimensions: Overall length of the applicator, without pointer extended, is to be 48 inches. Width from side to side to be 30 inches. Overall height, excluding pointer in the up position, is to be 43 inches. Empty weight is to be approximately 260 pounds.

Wheels: The frame is to be supported by two 10" in diameter airless type front wheels. Tires and wheels shall bolt to heavy duty hubs with precision races and minimum 1" Timken bearings. Hubs shall have heavy duty grease fittings with dust caps and shall be mounted on a minimum 1" axle.

The rear wheel shall be a heavy-duty swivel caster with a foot actuated straight track locking mechanism. Rear wheel swivel bearing shall be heavy duty with a minimum load capacity of 500 lbs. The unit shall be equipped with foot actuated rear wheel parking brake.

The unit shall be capable of easy drag-free propulsion by a single operator.

Pointer Guide: The applicator shall be equipped with a front mounted pointer guide adjustable for each die size to be used. The guide can be automatically lifted and lowered by the operator remotely while in operators' position. The guide shall be made of plated steel to prevent rusting.

Controls: The applicator will have adjustable steel handles convenient for the operator to operate and maneuver the applicator. Aluminum control handles will not be accepted.

Tool Kit: Unit shall be supplied with a tool kit for performing routine maintenance.

Also located convenient to the operator will be the shut-off valve on the propane bottle, the LP gas regulator, gas controls for burners, the die control handle, the control for the thermoplastic material gate, bead control lever for drop-on beads, automatic lever guide to raise/lower pointer guide, and material agitator.

III. PROPANE SYSTEM:

The propane system shall consist of a 20-pound cylinder (customer furnished), a system regulator, and related hoses rated for use with LPG systems. The system shall provide propane fuel to the main burner and the stainless-steel jet burners on the applicator and extrusion dies.

IV. HEATING SYSTEM:

The unit shall operate from a high-pressure LP fuel system. Minimum operating pressure shall be adjustable from 4-7 PSI. The temperature of the molten thermoplastic shall be heated in the holding tank by a replaceable brass main burner with a minimum rating of 75,000 BTU to provide rapid heating of thermoplastic material. The LPG heating system shall be furnished with all necessary safety features, connections, fuel lines, regulators, etc. for connection to a propane cylinder.

Lighting of the system main burner shall be via an Automatic Ignitor.

The unit shall be equipped with a hand torch for safe lighting of all other burners.

An inspection door in the material tank shall allow for safe lighting of the burners via the hand-held torch supplied with the applicator for operator safety.

Stainless steel jet burners shall be fitted at all material transfer valves and on each application die to assure proper operation of all functions. Units that heat general areas with the use of radiant heat will not be accepted.

V. THERMOSTATIC TEMPERATURE CONTROL:

The heating system will be equipped with a pilot light and pilot safety valve connected with a thermocouple. The heating system main burner shall be controlled by a gas thermostat with adjustable range up to 500° F. The thermostat will be linked by thermocouple to the hot thermoplastic in the holding tank. Temperature gauge with readings up to 500° F shall be mounted into material tank. Thermostat controls shall be mounted into a moisture proof enclosure.

VI. THERMOPLASTIC SYSTEM:

Removable Holding Tank: The machine shall have a minimum thermoplastic storage capacity of 360 pounds in a vertical, air jacketed, all steel construction material tank designed to allow rapid, safe, easy removal of the tank for changing of material colors or cleaning. The top shall have two hinged lids for material loading and inspection with a safety locking mechanism to prevent potential for splashing out of molten material. The tank shall have a recessed opening at the bottom to transfer hot plastic to the extrusion die for application.

This opening is recessed to allow complete depletion of all thermoplastic material in the holding tank thereby preventing build up of material. Material outlet valve shall be a precision adjustable slide gate. A molasses-type valve will not be acceptable.

A removable filter screen shall be provided to allow for filtering of foreign matter from hot molten material during loading from a thermoplastic melting kettle.

Mixer: Material agitation shall be provided by an Auger Agitation System. This system maintains consistent temperature throughout the tank to prevent incomplete mixing and scorching and also prevents glass beads from settling out of the thermoplastic.

VII. QUICK CHANGE THERMOPLASTIC EXTRUSION DIES:

Thermoplastic extrusion dies to be supplied in widths of 4", 6", 8", and 12" and dual4". The die walls are to be constructed of 3/16" heat treated steel plate (aluminum not permitted).

In order to maintain an acceptable seal between the die and the road surface, a minimum weight of 28 pounds for a 4" die and 50 pounds for a 12" die is required.

The die will have a set of replaceable tungsten carbide runners that ride on the pavement surface. The die shall be attached to a swivel mount that allows the die to float on the pavement surface without the need for additional weights. The die and all components shall be designed for quick and easy removal for changing of line width.

The Quick-Change Die System allows changing of dies to be accomplished within seconds and requires no tools. Dies that require tools for changing are not permitted.

Each die is to be controlled by a single handle convenient to the operator. This handle will serve the function of setting or removing the die on the pavement and opening or closing the die to extrude thermoplastic. The opening and closing of the die shall be attained by pushing in or pulling out on the handle. The use of springs to assist in the closing of the die is not permitted (NO EXCEPTIONS). The die handle shall have a safety stop to prevent the accidental opening of the die when off the pavement surface.

Each die shall be heated with its own set of stainless-steel jet burners to maintain material and die temperature during applications. The die burners shall be connected to the frame LPG supply by flexible gas hoses and quick disconnect fittings. The die jet burners shall be individually controlled via control valves located conveniently to the operator.

Each die shall have the following minimum number of jet burners:

- 4" Die - 2 each jet burners
- 6" Die - 3 each jet burners
- 8" Die - 4 each jet burners
- 12" Die- 5 each jet burners

Each die shall be fully adjustable to apply extruded material from .000 inch to .150 inch thick. Extrusion dies that are not adjustable from .000 inch to .150 inch thick shall not be accepted.

VIII. GLASS BEAD SYSTEM:

Bead Hopper and Hose: A separate all steel construction glass bead hopper with a minimum capacity of at least 50 pounds of glass spheres shall be mounted on rear of the applicator. The hopper shall be connected to the bead dispenser with a see-through flexible bead hose to monitor bead flow and a positive on-off cut off valve.

Dispenser: The glass spheres shall be spread on the road surface by an automatic bead dispenser. The on-off lever shall be mounted within easy reach of the operator to facilitate ease of operation.

The bead dispenser shall be driven by a gear type transmission that is chain driven by the right front wheel and sprocket to provide positive dispensing of glass beads. Adjustability in amount of flow of beads shall be controlled without the use of additional tools.

The operator shall be able to engage the header independently of the extrusion die. Header shall be of all steel construction and rust proof. The header shall not interfere in any way with the operator's view of the newly installed thermoplastic line.

The bead dispenser shall be designed so that variable width lines of 4", 6, 8", 10", 12", and dual 4" widths can be achieved by finger tip adjustments without the use of additional tools. The bead dispenser must be adjustable from 1 Y2" to 3" above the road surface and from 6" to 12" behind the extrusion die.

IX. MACHINE AND COMPONENT FINISH:

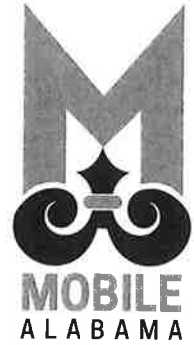
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X. WORKMANSHIP AND MATERIALS:

All workmanship, welding, and construction are to be in the best manner of the trade.

All equipment furnished and the parts thereof shall be of the manufacturer's latest listed and published stock models which meet all requirements of the specification. All design, workmanship and materials shall in every respect be in accordance with the best current practice in the industry and all materials used shall be new.



PROCUREMENT DEPARTMENT

Potential bidders are responsible to check this site for any **ADDENDUMS** that are issued. It is the responsibility of the **BIDDER** to check for, download, and include with their **BID RESPONSE** any and all **ADDENDUMS** that are issued for a specific **BID** published by the City of Mobile. Failure to download and include **ADDENDUMS** in your **BID RESPONSE** may cause your bid to be rejected.

This is a sealed bid. Any responses faxed or e-mailed will be rejected.

This is a sealed bid. Any response must be submitted in a sealed envelope with the bid number and bid opening date on the outside of the envelope.

Any response that arrives improperly marked or with no bid number and opening date on the outside of the delivery or express package and opened in error will be rejected and not considered.

It is the responsibility of the bidder to insure that their bid response is delivered to and received in the Purchasing Department before the date and time of the bid opening.

Be sure to read the Terms and Conditions. All bids are F.O.B. Destination unless otherwise stated.

Be sure to sign your bid!

Package/Bid Delivery Address:
Purchasing Department
205 Government St. Room S408
Mobile, AL 36644

(Request First Delivery)