

CITY OF MOBILE

BID SHEET

This is Not an Order

Mailing Address:
 P. O. Box 1948
 Mobile, Alabama 36633
 (251) 208-7434

**Purchasing Department
 and Package Delivery:**
 Government Plaza
 4th Floor, Room S-408
 205 Government St
 Mobile, Alabama 36644

**READ TERMS AND CONDITIONS
 ON REVERSE SIDE OF THIS PAGE
 BEFORE BIDDING**

Typed by: nm Buyer: 003

Please quote the lowest price at which you will furnish the articles listed below

DATE	BID NO.	DEPARTMENT	Commodities to be delivered F.O.B. Mobile to:
05/07/2018	5159	Police	To Be Specified

This bid must be received and stamped by the Purchasing office not later than: 11:00 A.M. Friday, May 18, 2018

QUANTITY	ARTICLES	UNIT	UNIT PRICE		EXTENSION	
			Dollars	Cents	Dollars	Cents
	<p>This bid cancels and replaces Bid #5146</p> <p>UNIFORMS – POLICE AND ANIMAL CONTROL</p> <p>The City of Mobile is requesting bids for Uniforms for the Mobile Police Department (MPD) for the period of one (1) year from award of bid as per the following MINIMUM specifications.</p> <p>At the option of the City of Mobile and the successful vendor the contract may be extended for an additional (2) two (1) one-year periods.</p> <p>There will be no initial ‘large’ issue of uniforms to the Police Department. There will be regular issue of purchase orders to cover items of uniforms to be ‘picked-up’. Police personnel may purchase, at their own expense, any item of the uniform at the same price quoted the City. The successful vendor shall not issue uniform items, except individual Police Department personal purchases, unless the request is accompanied by written authorization from the Chief of Police and/or the City of Mobile Purchasing Agent.</p> <p>The City of Mobile requires the successful vendor to provide the requested uniform item within 7 days of Receipt of Purchase Order. All vendors must be capable of providing express service (overnight) or within 48 hours at the request of the City of Mobile Purchasing Department on an item to item emergency basis. This is extremely rare.</p> <p style="text-align: center;">Page 1 of 15</p>					
			TOTAL			

**RETURN ONE SIGNED COPY OF THIS BID
 IN ENCLOSED ENVELOPE**

State delivery time within _____ days of receipt of P.O.

Firm Name _____

Typed Signature _____

By _____

We will allow a discount _____ % 20 days from date of receipt of goods and correct invoice of completed order.

1. All quotations must be signed with the firm name and by an authorized officer or employee.
2. Verify your bid before submission as it cannot be withdrawn or corrected after being opened. In case of error in extension of prices, the unit price will govern.
3. If you do not bid, return this sheet and state reason. Otherwise, your name may be removed from our mailing list.
4. The right is reserved to reject any, or all quotations, or any portions thereof, and to waive technicalities if deemed to be in the interest of the City of Mobile.
5. This bid shall not be reassignable except by written approval of the Purchasing Agent of the City of Mobile.
6. State brand and model number of each item. All items bid must be new and latest model unless otherwise specified.
7. If bid results are desired, enclose a self-addressed and stamped envelope with your bid. (All or None bids only)
8. Do not include Federal Excise Tax as exemption certificate will be issued in lieu of same. The City is exempt from the Alabama and City sales taxes.
9. PRICES ARE TO BE FIRM AND F.O.B. DESTINATION UNLESS OTHERWISE REQUESTED.
10. BID WILL BE AWARDED ON ALL OR NONE BASIS UNLESS OTHERWISE STATED.
11. Bids received after specified time will be returned un-opened.
12. Failure to observe stated instructions and conditions will constitute grounds for rejection of your bid.
13. Furnish literature, specifications, drawings, photographs, etc., as applicable with the items bid.
14. Vendor May be required to obtain City of Mobile Business License as applicable to City of Mobile Municipal Code Section 34-50. For Business License inquiry contact the Revenue Department at (251) 208-7461 or cityofmobile.org/taxes.php.
15. If a bid bond is required in the published specifications, see below:
Each Bid Shall be Accompanied By A **Cashier's Check, Certified Check, Bank Draft Or Bid Bond** For the Sum Of Five (5) Percent Of The Amount Bid, Made Payable To The City Of Mobile And Certified By A Reputable Banking Institution. All Checks Shall Be Returned Promptly, Except The Check Of The Successful Bidder, Which Shall Be Returned After Fulfilling The Bid.
16. Contracts in excess of \$50,000 require that the successful bidder make every possible effort to have at least fifteen (15) percent of the total value of the contract performed by socially and economically disadvantaged individuals.
17. All bids/bid envelopes must have the bid number noted on the front. Bids that arrive unmarked and are opened in error shall be returned to vendor as an unacceptable bid.
18. If successful vendor's principal place of business is out-of-state, vendor may be required to have a Certificate of Authority to do business in the State of Alabama from the Alabama Secretary of State prior to issuance of a Purchase Order. Vendors are solely responsible for consulting with the Secretary of State to determine whether a Certificate is required. See www.sos.alabama.gov/BusinessServices/ForeignCorps.aspx . Please note that the time between application for and issuance of a Certificate of Authority may be several weeks.
19. Vendors do not need a City of Mobile Business License or Certificate of Authority from the Alabama Secretary of State to submit a bid, but will need to obtain the Business License and Certificate of Authority, if applicable, prior to issuance of a Purchase Order.

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	<p align="center">Page 2 of 15</p> <p>“Penalty” for all items more than 48 hours (2 days) - (i.e.) general orders over 7 days late and emergency orders over (4 days) – a penalty of 10% over the bid price per item shall be assessed against the vendor if the vendor is more than one week (7 days) late in filling either a general order or an emergency order, said vendor shall be considered in default of the contractual agreement and shall be subject to a breach of contract.</p> <p>Color and quality of garments bid must match existing Police Department uniforms.</p> <p>Brand names are used to establish quality of garments. Parts of specification may be waived by the Purchasing Agent if deemed to be unnecessarily restrictive to bidding.</p> <p>All trousers and shirts will be marked on the inside with the month and year issued.</p> <p>Samples: The apparent low bidder will be required to provide representative samples within 48 hours upon notification by the City of Mobile that samples are required.</p> <p>Price of individual shirts and coat to include emblems, tabs & stripes. All shirts/coats will have a minimum of two (2) shoulder patches. Stripes and service stripes are to be provided on new shirts at shirt pricing. Price includes all items sewn onto garment.</p> <p>A store front within five (5) miles of the Police Jurisdiction is required.</p> <p><u>Definition of a store front:</u> A business with a City of Mobile business license, posted hours like 10-4, 8-6, etc., a minimum of 5 days per week, (30 hours minimum), and one night until 6 pm or by appointment is required. Must have an inventory of the items that are on the City of Mobile bid. This will allow officers to schedule an appointment to be measured and outfitted. City of Mobile employees must be able to try on the garments and be measured and fitted. A minimum of 1 fitting room with privacy is required. A tailor/seamstress is required for appointment.</p> <p>Store Front is required within 10 days of bid award.</p>					
			TOTAL			

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	<p align="center">Page 3 of 15</p> <p>Vendor must maintain an inventory of 4 each of the following items and sizes. Shirts: Medium, Large, X-Large, 2 X-Large, 3 X-Large and 4 X-Large. Pants: 32, 34, 36, 38, 42, 44, 46, 48, 50, 52, 54 pants. – 2 pair each length 30 and 32 each. This will allow several City of Mobile employees to try on for proper fit.</p> <p>Approximate shirt sizes are:</p> <ul style="list-style-type: none"> a. 3% - Medium b. 7% - Large c. 45% - X-Large d. 25% - 2 XL d. 15% - 3 XL e. 5% - other <p>Pricing: Shirt - one price for all sizes; Small, Medium, Large XL, 2-XL, 3-XL and 4-XL and must include the long/tall length. Sizes larger than 4-XL will not be part of this bid award.</p> <p>Shirts and trousers must be available in both men's and women's sizes. Shirts must be available in different sleeve lengths. There shall be No price difference between men's and women's uniforms.</p> <p>Vendor is responsible for measuring Mobile Police Department personnel for proper fit and to provide hemming to get the proper length.</p> <p>The City of Mobile does not pay for alterations. Alterations to new uniform to be included in bid prices.</p> <p><u>Each individual's order to be placed in individual polyethylene bag with the individual's name, employee number and division, and the City of Mobile Purchase Order Number written on the outside of the bag. Officers will pick up uniforms, signature is required for payment.</u></p> <p>Pertaining to an individual order, No partial order deliveries will be paid until completed.</p>					
			TOTAL			

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	<p align="center">Page 4 of 15</p> <p>The successful vendor shall provide and install patches on all uniforms.</p> <p>- Vendor shall resolve misfit or sizing mistakes at no cost to the City of Mobile or to the employee.</p> <p align="center">MISCELLANEOUS SPECIFICATIONS</p> <p><u>Tie (Crossover, Navy (C.R.O./S.T.O.)</u> Navy blue color, style 900 TV, color to be #61. The TV style must have adjustable-band with covered button strap. TV style to be 100% polyester.</p> <p>Uniform Issue Procedure: When officer/employee is sent for uniforms he/she will present a Police Department requisition form stating what items are to be issued to Employee. No orders are to be taken or items issued without a Police Department requisition form that will contain a City of Mobile requisition number.</p> <p>Purchase Orders: The City of Mobile will fax or email to vendor on a daily basis purchase orders with the appropriate officer/employee's name listed next to his/her items. Vendor shall match officer's requisition against purchase order and employee name.</p> <p>Invoicing: Vendor shall not have more than one officer's order per invoice. Officer's signature must be on the invoice stating that they have received the uniform items ordered. Vendor will provide an invoice with the officer's signature and appropriate purchase order number to the City of Mobile Accounting Department. Vendor shall not bill more than one officer's orders per invoice. Failure to invoice correctly will delay or prevent payment.</p> <p>SAMPLES:</p> <p>Samples are not available for mailing; however, some items may be seen on City of Mobile Police officers. Factory literature sheets are attached to this bid for some items.</p>					
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Page 5 of 15 QUOTE PRICES ON ATTACHED SHEETS Quantities shown are approximate quantities purchased in last 12 months. Quote unit price for each item in the UNIT PRICE column. Extend your prices and BE SURE that they are LEGIBLE . Furnish factory literature & specifications if substituting. Time necessary to set up and provide Uniforms to Police Dept. after date of Award of this bid _____. 375 Uniform long sleeve Police shirt, navy, per specification Horace Small HS1140/HS1191. (1269) Make _____ Model _____ 721 Uniform short sleeve Police shirt, navy, per specification Horace Small HS1238/HS1293. (1268) Make _____ Model _____ 38 Uniform hat Military style with stationary cover. (12544) Make _____ Model _____ 1 Uniform hat, summer, and mesh top, to meet above specification, with mesh Top {same style as 12544 with mesh top}. (13923) Make _____ Model _____ 1 Uniform hat executive officer, per specification with gold bullion bill decoration. {Bayly Inc. 9811 or approved equal}. (12539) Make _____ Model _____ 1 Cap band, gold. (13344) Make _____ Model _____						
			TOTAL			

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Page 6 of 15						
1	Cap band, silver. (12490) Make _____ Model _____					
1	Corporal stripe, gold on navy. (12485)					
1	Sergeant stripe, gold on navy. (12529)					
1	Corporal stripe, subdued. (13807)					
1	Sergeant stripe, subdued. (13808)					
1	Coveralls, dark blue with Police patch, short sleeve, Dickies #33999. (1273) Make _____ Model _____					
5	Uniform Police, long sleeve, shirt, navy blue, 65/35% poly cotton blend, MPD badge patch on left chest, shoulder emblems, name strip on right chest, gold letters Horace Small HS1449/HS1453. (13373) Make _____ Model _____					
1	Uniform Police, short sleeve shirt, Explorer, 100% Dacron, French heather blue Explorer tabs on both shoulders, City Explorer patch left shoulder, badge holes, Horace Small model HS1231/HS1286. (13375) Make _____ Model _____					
1	Uniform Police, long sleeve shirt, Explorer, 100% Dacron, French heather blue, Explorer tabs both shoulders, City Explorer patch left shoulder, badge holes, Horace Small model HS1133 / HS1185. (13376) Make _____ Model _____					
39	Uniform Police, trousers, navy blue 65/35% polyester/cotton, side cargo pockets, Horace Small HS2343/HS2344. (13377) Make _____ Model _____					
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Page 7 of 15						
56	Police Uniform Jacket with removable liner Horace Small model HS3350. (1265). Make _____ Model _____					
13	Jacket Community Resource Officer with liner, Liberty #568MNV.(1304) Make _____ Model _____					
1	S.L.I.D.E. tab, navy with gold lettering. (13905)					
1	TAI tab, navy with gold lettering. (12502)					
1	SURVEILLANCE TECHNICIAN. (13906)					
1	HMI tab, navy with gold lettering. (13907)					
1	TRAFFIC tab. (13908)					
1	FTO tab, navy with gold lettering. (13909)					
1	AUXILIARY tabs. (13910)					
1	City of Mobile Police Department Special Operations shoulder emblems subdued color for use with black / navy blue BDU shirts. (13810)					
1	Reserve tab, navy with gold lettering. (13811)					
1	TRU tab, subdued. (13812)					
1	RANGER tab, subdued. (13813)					
1	JAGUAR tab, subdued. (13814)					
1	MOUNTED tab, subdued. (13815)					
1	Mobile Police Department badge patch, subdued for use with BDU's. Patch to have small subdued City of Mobile seal. (13914)					
10	Embroidering of name on uniform shirt, golf shirts etc., to be in color specified, gold/yellow, black, white etc. (13915)					
			TOTAL			

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Page 8 of 15						
1	Police Communication shoulder patch. (12517)					
1	Cadet shoulder emblem. (12479)					
1	City of Mobile Police Department shoulder emblem includes sewing fee Fee. (12478)					
1	City of Mobile Police Department shoulder emblem subdued – sewn on price. (13816)					
250	City of Mobile Police Department shoulder emblem. This emblem should have no sewing fee applied; this emblem will be used in trading or swapping. These will not be purchased for uniform purposes. (13916)					
1	City of Mobile Police Department Shoulder Emblems subdued. This emblem should have no sewing fee applied. This emblem will be used in trading or swapping. These will not be purchased for uniform purposes. (13817)					
1	Gold service stripe, 5 year per increment. (12482)					
1	Silver service stripe, 5 year per increment. (12483)					
18	Uniform tie, navy, clip on or velcro closure (officer's choice). (12512) Make _____ Model _____					
29	Uniform long sleeve, white 2 pockets, 65% polyester 35% cotton (Poplin finish) with patches Flying Cross #139R5400. (1317) Make _____ Model _____					
66	Uniform short sleeve, white, 2 pockets, 65% polyester 35% cotton (Poplin finish) with patches Flying Cross #189R5400. (1316). Make _____ Model _____					
3	Uniform short sleeve executive shirt, white. (1339) Make: _____ Model _____					
			TOTAL			

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Page 9 of 15						
6	Uniform shirt, long sleeve, executive, white, winter Flying Cross #45W6600. (1340) Make _____ Model _____					
1	Uniform shirt, long sleeve, executive, white, summer Flying Cross #35W5400. (1438) Make _____ Model _____					
1	Replacement button in gold for Fechheimer coat, small. (8005) Make _____ Model _____					
1	Replacement button in gold for Fechheimer coat, large. (8004) Make _____ Model _____					
1	Surveillance Technician, short sleeve shirt, light blue same specification as CRO shirts. (13917) Make _____ Model _____					
1	Surveillance Technician, long sleeve shirt, light blue same specification as CRO shirts. (13918) Make _____ Model _____					
104	Community Resource Officer (CRO) short sleeve shirt, light blue (1297) Flying Cross #139R5425A. (1297) Make _____ Model _____					
70	Community Resource Officer (CRO) long sleeve shirt, light blue (1298) Flying Cross #139R5425. (1298) Make _____ Model _____					
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Page 10 of 15						
1	Community Resource Officer (CRO) cross-over tie, dark blue. (12495) Make _____ Model _____					
1	Community Resource Officer (CRO) shoulder emblem. (12497) Make _____ Model _____					
7	Community Resource Officer (CRO) cap, wave style, blue and white. (12477) Make _____ Model _____					
79	Community Resource Officer (CRO) trouser, dark blue, Horace Small HS2149/HS2181 {No Stripe}. (1272) Make _____ Model _____					
841	Police Officer trouser, dark blue, Horace Small HS2149/HS2181 with black ribbed piping will run diagonally down each outside leg of trouser from waist to hem as follows: Police officer, Corporal and Sergeant 3/4" width; Lieutenant, Captains and Majors 1" width; Chief, Deputy Chiefs 1 1/2" width. {Quantity listed is from the HS2111/HS2189 which this is replacing. This replaces item #1271}. (17507) Make _____ Model _____					
11	Cadet short sleeve shirt, light blue. (1267) Make _____ Model _____					
5	Cadet long sleeve shirt, light blue. (1299) Make _____ Model _____					
1	Honor Guard uniform trouser; Horace Small HS2149/HS2181 with 1" gold mohair piping down each leg run diagonally down each outside leg of trouser from waist to hem same spec as Police Officer trouser. (1313) Make _____ Model _____					
			TOTAL			

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	Page 11 of 15					
1	Honor Guard shirt, same spec as uniform shirt; Mobile Police Department Emblem on left shoulder only. No other additions. (13341) Make _____ Model _____					
3	Executive coat, Fechheimer, model 34891, navy blue. (13342) Make _____ Model _____					
3	Executive trouser, Fechheimer, model 34291, navy blue. (13343) Make _____ Model _____					
1	Shirt Polo style short sleeve, 60/40 blend cotton/polyester, pocketless, black, MPD Emblems on both shoulders, MPD badge patch on left chest, tab on left shoulder. Horace Small #HS5124. (13919) Make _____ Model _____					
35	Shirt Polo short sleeve, 60/40 blend cotton/polyester, pocketless, white, MPD Emblems on both shoulders, MPD badge patch on left chest, 3" reflective letters on back to read "POLICE" Horace Small HS 5126. (13920) Make _____ Model _____					
1	Shirt Polo short sleeve, 60/40 blend cotton/polyester, pocketless, black, MPD Emblems on both shoulders, MPD badge patch on left chest, 3" reflective letters on back to read "POLICE" Horace Small HS5124. (13921) Make _____ Model _____					
29	Shirt Polo short sleeve, 60/40 blend cotton/polyester, navy, MPD Emblem on both shoulders, MPD badge patch on left chest Horace Small HS5123. (13818) Make _____ Model _____					
5	Shirt Polo style long sleeve, 60/40 blend cotton/polyester, pocketless, dark navy. MPD Emblems on both shoulders. Subdued MPD Badge Patch on left chest, tab on left shoulder. Horace Small #HS5127. (13819) Make _____ Model _____					
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Page 12 of 15						
1	Shirt Polo Style long sleeve, 60/40 blend cotton/polyester, pocketless, black. MPD Emblems on both shoulders, subdued MPD Badge Patch on left chest, tab on left shoulders. Horace Small #HS5128. (13820) Make _____ Model _____					
1	Shirt Polo Style long sleeve, 60/40 blend cotton/polyester pocketless, white, MPD Emblems on both shoulders, MPD badge patch on left chest, tab on left shoulder. Horace Small #HS5130. (13821) Make _____ Model _____					
15	Uniform Shirt, Long Sleeve, Light Grey Twill, 65/35 Poly Cotton Blend, Name Patch Left Chest Gold Letters, Animal Control Patch (Emblems) sewn on Each Upper Arm, Liberty #722MGY. (15205) Vendor provides Patches. Make _____ Model _____					
15	Uniform Shirt, Short Sleeve, Light Grey Twill, 65/35 Poly Cotton Blend, Name Patch Left Chest Gold Letters, Animal Control Patch (Emblems) sewn on Each Upper Arm, Liberty #732MGY. (15207) Vendor provides Patches. Make _____ Model _____					
19	Uniform Trouser Tactical Cargo Pants, Black, 5.11 Style #74251. (15225) Make _____ Model _____					
18	Uniform Trouser Tactical Cargo Pants, Khaki, 5.11 Style #74251. (15226) Make _____ Model _____					
1	Uniform Trouser Tactical Cargo Pants, Black, Womens, 5.11 Style #64358. (15273) Make _____ Model _____					
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	Page 13 of 15					
1	Uniform Trouser Tactical Cargo Pants, Khaki, Womens, 5.11 Style #64358. (15274) Make _____ Model _____					
1	Uniform Trouser Tactical Cargo Pants, Navy, Womens, 5.11 Style #64358. (15275) Make _____ Model _____					
15	Uniform Jacket 100% nylon, midnight, with MPD shoulders Emblems on both shoulders. Horace Small APX jacket #HS3342. (13825) Make _____ Model _____					
60	Uniform Police External Body Armor Vest Carrier, Horace Small PRO-OPS External Ballistic Vest Cover, Unisex HS3537; Color: Dark/Midnight Navy; Sizes: XS-4XL; Length: Short, Regular, Long, X Long. (This is a new item to be purchased for the MPD. The initial purchase order is expected to be for a quantity of 60. However, we are not able to determine the exact quantity). (15279) Make _____ Model _____					
<p align="center">Total Extended Bid Price: _____</p> <p>All vendors will be required to provide verification of enrollment in the E-Verify program. Additional information may be found at http://immigration.alabama.gov/</p> <p>If the successful vendor's principal place of business is out-of-state, vendor may be required to have a Certificate of Authority to do business in the State of Alabama from the Secretary of State prior to issuance of a Purchase Order.</p> <p>Vendors are solely responsible for consulting with the Secretary of State to determine whether a Certificate is required. See: www.sos.alabama.gov/BusinessServices/ForeignCorps.aspx. Please note that the time between application for the issuance of a Certificate of Authority may be several weeks.</p>						
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	<p align="center">Page 14 of 15</p> <p>Upon notification, vendor will have 10 business days to provide the Certificate of Authority and the E-Verify numbers to the Purchasing Department before award can be completed. (Vendors will possibly need to pay the expedite fee to meet this requirement because application is not sufficient. We must have a copy of the certificate with your Company ID number).</p> <p>Vendors do not need a City of Mobile Business License or Certificate of Authority from the Alabama Secretary of State, nor the E-Verify for certification to submit a bid, but will need to obtain the Business License and Certificate of Authority verification and/or provide the E-Verify Certification, if applicable, prior to issuance of a Purchase Order.</p> <p>Contacts: The successful vendor must have a minimum of 2 contacts who can and will answer questions concerning order status and expected delivery. The City requires a weekly reporting on the status of all orders. This can be in the form of an excel spreadsheet listing the PO #, Employee, Date Employee Contacted, Fitting Date, Order Date, Tailor Pick-Up, Date Tailored, Date Employee Contacted for P/U, Pick-Up Date and Invoice #. An example of this form is included in this package.</p> <p>Send BI-WEEKLY notification to both wessonj@cityofmobile.org and anne@cityofmobile.org.</p> <p>Note: This reporting will identify problems with City of Mobile processes, vendor processes, etc., and enable timely correction.</p> <p>The vendor will receive the employee name and contact number with each purchase order. The vendor shall contact the employee to schedule the fitting.</p> <p>The vendor is to contact the employee when the uniform is ready to be picked up. The order should be bagged with all items for that employee. The order should be picked up complete. The employee name and the purchase order number must be on the pick-up paperwork and the bag.</p> <p>Communication with the officer, Jennifer Wesson and the Buyer, Anne Foley, is critical for this bid award to be successful.</p>					
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QUANTITY	ARTICLES	UNIT	UNIT PRICE		EXTENSION	
			Dollars	Cents	Dollars	Cents
	<p align="center">Page 15 of 15</p> <p><u>EMPLOYEE SIGNATURE IS REQUIRED.</u></p> <p>If there is a problem with any order, contact: Jennifer Wesson at 251-208-1912 OR 208-1910 or wessonj@cityofmobile.org or Anne Foley at 251-208-7434 anne@cityofmobile.org</p> <p>Sales Representative: _____</p> <p>Alternate/Back-Up Contact: _____</p> <p>Contact Phone Number: _____</p> <p>Store Front Address: _____</p> <p>_____</p> <p>State of Alabama Local Vendor Preference Law 41-16-50 (a) and (d) will apply to this purchase.</p> <p>Be sure to sign and return page 1 of this bid, including the terms and conditions on the reverse of page 1.</p> <p>THE CITY OF MOBILE DOES NOT ACCEPT VENDOR'S TERMS AND CONDITIONS.</p> <p>BUSINESS LICENSE: SEE INSTRUCTION #14 ON REVERSE OF PAGE 1.</p> <p>If bidding other than as specified, a sample will be required within 2 days of notification from the City of Mobile. Keep in mind that this is not a complete redress so color and quality must match existing Police Department uniforms.</p> <p>If a quantity is not listed, the quantity is to be 1 (one) for extension purposes.</p> <p>This Bid will be awarded on an ALL OR NONE BASIS.</p> <p>Manufacturer Specifications are attached for some items.</p> <p>If you have any questions or for additional information contact:</p> <p align="center">ANNE FOLEY @ 251-208-5850 or purchasing@cityofmobile.org</p>					
			TOTAL			

RETURN ONE SIGNED COPY OF THIS QUOTATION IN ENCLOSED ENVELOPE

READ ABOVE INSTRUCTIONS BEFORE QUOTING

Firm Name _____

By _____

We will allow a discount _____ % 20 days from date of receipt of goods and correct invoice of completed order.

THE FORCE

SENTRY PLUS SPECIFICATIONS Action Option Men's Long Sleeve Shirt With Metal Button Feature HS1140

FABRIC

A VISA® fabric from Milliken & Company for fabrics, style #7430, 100% Dacron® polyester, texturized woven. Weight 7.25 oz. per yard. VISA® finish, single warp, two ply filling.

METAL BUTTON FEATURE

All shirts are made to accept metal buttons on the epaulets, fronts, pocket flaps and cuffs. The right front on these shirts has an approximate 2" turn back. There are cut eyelets sewn on the button side with stay tacks between each eyelet to prevent foldout.

CREASING

There are two sewn in permanent military creases in front and three in back.

FRONT

The left front has a self-fabric center pleat 1-3/8" wide extending from collar band to bottom of shirt. It has two rows of stitching 7/8" apart. The center pleat is interlined with 100% polyester, 250 denier. The right front has a 2" turn back facing that extends from collar band to bottom of shirt. Eyelets and stay tacks are sewn on the right front with buttons sewn centered over each eyelet for metal button feature. There are six front buttons and one collar band button.

ACTION OPTION BACK

The shirt has a left and right two-piece corded Action Option. The Action Option inserts are contoured to assure proper retraction. There is an interlining sewn into the facing/back-corded seam to eliminate fabric twist. The Action Option inside join facings are joined with a serged seam.

COLLAR

The collar is banded. The back of the stand measures 1½". The points are 2-7/8" in length and top stitched 3/16" from the edge. The interlinings are 100% polyester, 250 denier. Collar band has crease interlining. Permanent collar stays of proper length are fused or sewn inside collar so that no stitches are made through the bottom leaf. The stand fastens with one button.

YOKE

Two piece yoke of self-goods. The back of the yoke is topstitched 1/16".

SLEEVES

Each sleeve has a one piece pointed placket, 1¼" wide both top and bottom, with one button and buttonhole centered in the vent opening. Sleeve setting and closing are sewn with an overedge and safety stitch. Cuffs close with two buttons and buttonholes, are 2¾" wide and have ¼" topstitching on the edge. Cuffs are interlined.

POCKETS

Two breast pockets finishing 5-3/8" wide and 5¼" long with mitered corners. Both pockets have a 1½" box pleat stitched top and bottom to prevent spreading. Left pocket box-pleat has a cut eyelet with a button sewn centered over the eyelet. Left pocket has a sewn through pencil stall 1-3/8" wide. Woven hook fastener ½" wide and 1" long is placed on each pocket to secure woven loop fastener placed on each flap.

FLAPS

Flaps are scalloped, finishing 5½" in width, 2¾" in length at the center and 2½" at each side. Woven loop fastener ½" wide and 1" long is placed on edges of each flap to secure woven hook fastener placed on pockets. The right flap is sewn to the front of the shirt approximately ¼" above the top pocket. The right pocket flap button is sewn onto the center of the buttonhole. The left pocket flap is sewn down each side and bartacked at the pencil opening with top of the pocket flap open allowing for easy entry. The left flap is button-through style. The flaps to have two rows of stitching on the top ¼" apart. Flaps have crease interlining.

BADGE PATCH AND SLING

Inside sling type of self-goods approximately 1-1/8" wide extends from joining seam to pocket of left front. The self-goods badge patch is 1" wide and 2¼" long with metal eyelets 1¼" apart center to center. Bottom eyelet is 1¼" above the left pocket flap. It is sewn around all four sides through the sling badge tab.

NAME STRIP

There is a self-goods name strip folded and set 1/8" above the right pocket flap. It measures ½" by 2¼".

EPAULETS

Sewn into sleeve head seam and measure approximately 1-7/8" tapering to 1½" with end pointed. Epaulets are set approximately 1" from the collar seam. They are box-stitched to shoulders with a row of x-stitching 2½" from sleeve head and diagonally sewn from each end of the seam to the sleeve. The epaulets have a buttonhole sewn at the point with a button sewn centered over buttonhole. Epaulets have crease interlining. Epaulet points are tacked down for metal button feature.

SHIRT LABELING

Each garment is identified by permanent size, style number, cut number, fiber content, manufacturing RN number, care instructions and country of origin labeling.

BUTTONS

20-ligne melamine buttons dyed to match the fabric color.

PACKING

Shirts are polybagged individually.

WARRANTY

One year against workmanship or fabric defects.

ZIPPER CLOSURE

14" nylon separating zipper.

HS1140 – Dark Navy



09/05

THE FORCE

SENTRY PLUS SPECIFICATIONS Action Option Women's Long Sleeve Shirt With Metal Button Feature HS1191

FABRIC

A VISA® fabric from Milliken & Company for fabrics, style #7430, 100% Dacron® polyester, texturized woven. Weight 7.25 oz. per yard. VISA® finish, single warp, two ply filling.

METAL BUTTON FEATURE

All shirts are made to accept metal buttons on the epaulets, fronts, pocket flaps and cuffs. The left front on these shirts has an approximate 2¼" turn back. There are cut eyelets sewn on the button side with stay tacks between each eyelet to prevent foldout.

CREASING

There are two sewn in permanent military creases in front and three in back.

FRONT

The right front has a self-fabric center pleat 1-3/8" wide extending from neckline to bottom of shirt. It has two rows of stitching 7/8" apart. The center pleat is interlined with 100% polyester, 250 denier. The left front is 2¾" wide extending from neckline to bottom of shirt. There are six front buttons. Buttons correspond to each buttonhole. The right front buttons over the left front. Eyelets and stay tacks are sewn on the left front with buttons sewn centered over each eyelet for metal button feature.

ACTION OPTION BACK

The shirt has a left and right two-piece corded Action Option. The Action Option inserts are contoured to assure proper retraction. There is an interlining sewn into the facing/back-corded seam to eliminate fabric twist. The Action Option inside join facings are joined with a serged seam.

COLLAR

Convertible collar measures 2-7/8" in length at points and top stitched 3/16" from the edge. The interlinings are 100% polyester, 250 denier. Permanent collar stays of proper length are fused or sewn inside the collar so that no stitches are made through the bottom leaf.

YOKE

Two piece yoke of self-goods. Back of the yoke is topstitched 1/16".

SLEEVES

Each sleeve has a one piece pointed placket, 1¼" wide both top and bottom, with one button and buttonhole centered in the vent opening. Sleeve setting and closing are sewn with an overedge and safety stitch. Cuffs close with two buttons and buttonholes, are 2-7/8" wide and have ¼" topstitching on the edge. Cuffs are interlined.

POCKETS

Two die cut breast pockets finishing 5-3/8" wide and 5¾" long with mitered corners. Both pockets have a 1½" box-pleat stitched top and bottom to prevent spreading. Left pocket box-pleat has a cut eyelet sewn in. The left closure button is sewn in the center of this eyelet. Left pocket has a sewn through pencil stall 1-3/8" wide. Woven hook fastener ½" wide and 1" long is placed on each pocket to secure woven loop fastener placed on each flap.

FLAPS

Flaps are scalloped, finishing 5½" in width, 2¾" in length at the center and 2½" at each side. Woven loop fastener ½" wide and 1" long is placed on edges of the right flap to secure woven hook fastener placed on pocket. Right flap is sewn to the front of the shirt approximately ¼" above the top pocket. The right pocket flap button is sewn onto the center of the buttonhole. Left pocket flap is sewn down on each side and bartacked at the pencil opening. The top of the flap is not sewn down allowing for easy entry into the pocket. The left flap is button-through style. The flaps have two rows of stitching on the top ¼" apart. Flaps have crease interlining.

BADGE PATCH AND SLING

Inside sling type of self-goods approximately 1" wide extends from joining seam to pocket of left front. The self-goods badge patch is 1" wide and 2½" long with metal eyelets 1¼" apart center to center. Bottom eyelet is 1¼" above the left pocket flap. It is sewn around all four sides through the sling badge tab.

NAME PATCH

There is a self-goods name patch folded and set 1/8" above the right pocket flap. It measures ½" by 2¼".

EPAULETS

Sewn into sleeve head seam and measure approximately 1-7/8" tapering to 1½" with end pointed. Epaulets are set approximately 1" from the collar seam. They are box-stitched to shoulders with a row of x-stitching 2" from sleeve head and diagonally sewn from each end of the seam to the sleeve. The epaulets have a buttonhole with 1/8" cut in the center sewn at the point. The button is to be sewn in the center of the buttonhole. Epaulets have crease interlining. Epaulet points are sewn down for metal button feature.

SHIRT LABELING

Each garment is identified by permanent size, style number, cut number, fiber content, manufacturing WPL number, care instructions and country of origin labeling.

BUTTONS

20-ligne melamine buttons dyed to match the fabric color.

PACKING

Shirts are polybagged individually.

ZIPPER CLOSURE

14" nylon separating zipper.

09/05

HS1191 – Dark Navy

THE FORCE

SENTRY PLUS SPECIFICATIONS Action Option Men's Short Sleeve Shirt With Metal Button Feature HS1238

FABRIC

A VISA® fabric from Milliken and Company for fabrics, style #7430, 100% Dacron® polyester, texturized woven. Weight 7.25 oz. per yard. VISA® finish, single warp, two ply filling.

METAL BUTTON FEATURE

All shirts are made to accept metal buttons on the epaulets, fronts and pocket flaps. The right front on these shirts has a 3/4" facing. There are cut eyelets sewn on the button side with stay tacks between each eyelet to prevent foldout.

CREASING

There are two sewn in permanent military creases in front and three in back.

FRONT

The left front has a self-fabric center pleat 1-3/8" wide extending from neckline to bottom of shirt. It has two rows of stitching 7/8" apart. The center pleat is interlined with 100% polyester, 250 denier. Right front has a 3/4" reverse facing extending from collar to bottom of shirt. Buttons are securely attached and shall correspond to the buttonholes on the center pleat. The left front buttons over the right front. Eyelets and stay tacks are sewn on the right front with buttons sewn centered over each eyelet for metal button feature.

ACTION OPTION BACK

The shirt has a left and right two-piece corded Action Option. The Action Option inserts are contoured to assure proper retraction. There is an interlining sewn into the facing/back-corded seam to eliminate fabric twist. The Action Option inside join facings are joined with a serged seam.

COLLAR

Convertible collar measures 2-7/8" long at points and is topstitched 3/16" from the edge. The interlinings are 100% polyester, 250 denier. Permanent collar stays of proper length are fused or sewn inside collar so that no stitches are made through the bottom leaf.

YOKE

Two piece yoke of self-goods. Back of the yoke is topstitched 1/16".

SLEEVES

Sleeves are one piece, have a 7/8" hem and finish 10-3/8" long from the shoulder seam on a size Large. Sleeve setting and closing are sewn with an overedge and safety stitch. The sleeve is bartacked at the hem.

POCKETS

Two breast pockets finishing 5-3/8" wide and 5 1/4" long with mitered corners. Both pockets have a 1 1/2" box-pleat stitched top and bottom to prevent spreading. Left pocket box-pleat has a cut eyelet with a button sewn centered on the eyelet. Left pocket has a sewn through pencil stall 1-3/8" wide. Woven hook fastener 1/2" wide and 1" long is placed on each pocket to secure woven loop fastener placed on each flap.

FLAPS

Flaps are scalloped, finishing 5 1/2" in width, 2 1/4" in length at the center and 2 1/2" at each side. Woven loop fastener 1/2" wide and 1" long is placed on edges of the right flap to secure woven hook fastener placed on pocket. The right flap is sewn to the front of the shirt approximately 1/4" above the top pocket. The right pocket flap button is sewn onto the center of the buttonhole. The left pocket flap is sewn down each side and bartacked at the pencil opening. The left pocket flap is sewn down each side and bartacked at the pencil opening with top of the pocket

flap open allowing for easy entry. The left flap is button-through style. The flaps are to have two rows of stitching on the top ¼" apart. Flaps are lined with crease interlining.

BADGE PATCH AND SLING

Inside sling type of self-goods approximately 1-1/8" wide extends from joining seam to pocket of left front. The self-goods badge patch is 1" wide and 2¼" long with metal eyelets 1¼" apart center to center. Bottom eyelet is 1¼" above the left pocket flap. It is sewn around all four sides through the sling badge tab.

NAME STRIP

There is a self-goods name strip folded and set 1/8" above the right pocket flap. It measures ½" by 2¼".

EPAULETS

Sewn into sleeve head seam and measure approximately 1-7/8" tapering to 1½" with end pointed. Epaulets are set approximately 1" from the collar seam. They are box-stitched to shoulders with a row of x-stitching 2½" from sleeve head and diagonally sewn from each end of the seam to the sleeve. The epaulets have a buttonhole sewn at the point with a button sewn centered over buttonhole. Epaulets have crease interlining. Epaulet points are sewn down for metal button feature.

SHIRT LABELING

Each garment is identified by permanent size, style number, cut number, fiber content, manufacturing RN number, care instructions and country of origin labeling.

BUTTONS

20-ligne melamine buttons dyed to match the fabric color.

ZIPPER CLOSURE

14" nylon separating zipper.

PACKING

Shirts are polybagged individually.

HS1238 – Dark Navy

09/05

THE FORCE

SENTRY PLUS SPECIFICATIONS Action Option Women's Short Sleeve Shirt With Metal Button Feature HS1293

FABRIC

A VISA® fabric from Milliken & Company for fabrics, style #7430, 100% Dacron® polyester, texturized woven. Weight 7.25 oz. per yard. VISA® finish, single warp, two ply filling.

METAL BUTTON FEATURE

All shirts are made to accept metal buttons on the epaulets, fronts and pocket flaps. The right front on these shirts has an approximate 2¾" turn back. There are cut eyelets sewn on the button side with stay tacks between each eyelet to prevent foldout

CREASING

There are two sewn in permanent military creases in front and three in back.

FRONT

The right front has a self-fabric center pleat 1-3/8" wide extending from collar to bottom of shirt. It has two rows of stitching 7/8" apart. The center pleat is interlined with 100% polyester, 250 denier. Left front has an approximate 2¾" turn back extending from neckline to bottom of shirt. Buttons are securely attached and correspond to the buttonholes on the center pleat. The right front buttons over the left front. Eyelets and stay tacks are sewn on the left front with buttons sewn centered over each eyelet for metal button feature.

ACTION OPTION BACK

The shirt has a left and right two-piece corded Action Option. The Action Option inserts are contoured to assure proper retraction. There is an interlining sewn into the facing/back-corded seam to eliminate fabric twist. The Action Option inside join facings are joined with a serged seam.

COLLAR

Convertible collar measures 2-7/8" in length at points and is top stitched 3/16" from the edge. The interlinings are 100% polyester, 250 denier. Permanent collar stays of proper length are fused or sewn inside the collar so that no stitches are made through the bottom leaf.

YOKE

Two piece yoke of self-goods. The back of the yoke is topstitched 1/16".

SLEEVES

Sleeves are one piece, have a 7/8" hem and finish approximately 9" long from the shoulder seam on a size Medium. Sleeve setting and closing are sewn with an overedge and safety stitch. The sleeves are bartacked at the hem.

POCKETS

Two die cut breast pockets finishing 5-3/8" wide and 5¾" long with mitered corners. Both pockets have a 1½" box-pleat stitched top and bottom to prevent spreading. Left pocket box pleat has a cut eyelet sewn in. Left pocket has a sewn through pencil stall 1-3/8" wide. Woven hook fastener ½" wide and 1" long is placed on each pocket to secure woven loop fastener placed on each flap.

FLAPS

Flaps are scalloped, finishing 5½" in width, 2¾" in length at the center and 2½" at each side. Woven loop fastener ½" wide and 1" long is placed on edges of the right flap to secure woven hook fastener placed on pocket. Right flap is sewn to the front of the shirt approximately ¼" above the top pocket. The right pocket flap button is sewn onto the center of the buttonhole. Left pocket flap is sewn down on each side and bartacked at the pencil opening.

The top part of the flap is not sewn down allowing for easy entry into the pocket. The left flap is button-through style. The flaps have two rows of stitching on the top ¼" apart. Flaps have crease interlining.

BADGE TAB

Inside sling type of self-goods approximately 1-1/8" wide extends from joining seam to pocket of left front. The self-goods badge patch is 1" wide and 2¼" long with metal eyelets 1½" apart center to center. Bottom eyelet is 1¼" above the left pocket flap. It is sewn around all four sides through the sling badge tab.

NAME PATCH

There is a self-goods name patch folded and set 1/8" above the right pocket flap. It measures ½" by 2¼".

EPAULETS

Sewn into sleeve head seam and measure approximately 1-7/8" tapering to 1½" with end pointed. Epaulets are set approximately 1" from the collar seam. They are box-stitched to shoulders with a row of x-stitching 2" from sleeve head and diagonally sewn from each end of the seam to the sleeve. The epaulets have a buttonhole with 1/8" cut in the center sewn at the point. The button is sewn to the center of the buttonhole. Epaulets have crease interlining. Epaulet points are sewn down for metal button feature.

SHIRT LABELING

Each garment is identified by permanent size, style number, cut number, fiber content, manufacturing WPL number, care instructions and country of origin labeling.

BUTTONS

20-ligne melamine buttons dyed to match the fabric color.

ZIPPER CLOSURE

14" nylon separating zipper.

PACKING

Shirts are polybagged individually.

HS1293 – Dark Navy

09/05



Specification for Uniform Cap

Style

Military style with stationary cover

Dimensions

The dimensions of a size 7 1/8" cap shall be as follows: Front to rear of crown – 11 inches; side to side of crown – 10 3/4"; height of cap in front – 4". All other sizes shall be proportional.

Covers

The material shall be dark navy blue poly gabardine. The covers shall have a full crown lining of black 100% acetate taffeta. A sweat protector of .004 gauge in clear polyethylene film shall cover the lining and an identification card holder in the form a rectangle will be heat-sealed directly to the sweat protector. After joining the crown and the sides the crown seam shall be blocked on a 5 – piece block in live steam and thoroughly dried.

Eyelets

Each cap shall be provided with a total of 5 metal eyelets. 1 eyelet shall be attached in the front center for proper placement of a 1 – post badge. 2 eyelets will be provided on each side for ventilation.

Frame band

The frame band shall be 2" black perforated plastic or open cane covered with open woven braid. The band shall then be bound at the bottom with the same material as used for the cap covers.

Front support

The front support shall consist of .040 black plastic cut to the contour of the cap front and sewn to the front and tip with appropriate eyelet for the badge post.

Grommet

A 3/4 hollow nylon grommet measured and closed to exact size shall be inserted into the crown of the cap cover.

Visor

To be made of 2 pieces; the upper portion to consist of a nylon base with a black japanned top; the bottom piece of .095 genuine Sur-V-Lon with an embossed hatters green base. The two pieces will be firmly cemented together and visors will not bubble, crack or blister. The visor shall be #611 set into the frame at an angle of 35 degrees and finish 2 1/4" long. All visors shall be blocked to shape in heated forms.

Sweatband

The sweatband shall be sewed into the cap with a reeding in a zigzag finish, S-A-S adjustable size band.

Item # 12544

EXECUTIVE UNIFORM HAT SPECIFICATIONS

STYLE:	<u>Bayly, Inc. #9811 Modified Pershing or approved equal.</u>
MATERIAL:	Midnight Navy Serge, kiss bonded with foam and tricot lining.
MEASUREMENTS:	Size 7-1/8 - 7-1/4. Crown from front to back 10-3/4", front height 2-1/2" sides 2" and back 1-3/4". Measurements of other sizes to be in proportion.
CAP COVERING:	Will include top, 3-piece projection and piping, side band, crown lining (black acetate), sweatshield (.008 gauge clear vinyl) and a pocket for individual name card. Seams will be lockstitched, 10 to 12 stitches to the inch.
FRAME: VISOR FRONT STAYER, BAND	The construction shall be a one piece molded visor, front band and stayer of solid black. Emblem slots and assembly holes to be preformed, the inner band 2-1/8" extruded "poly" perforated with 3/8" holes throughout, with pre-punched button holes and attached with brass rivets.
GROMMET:	Grommet will consist of a #2 galvanized wire installed above the seam in the top of the hat, and a soft grommet of extruded plastic tubing cut to exact size to fit properly within the cap cover.
SWEATBAND:	27 oz. anti-migratory non-toxic cloth backed vinyl, sewn on the outside of inner band and turned for cushioned effect to provide maximum comfort. Top edge to be finished and size label attached. Each cap to effectively cover (2) head sizes. In 6 sizes. XS, S, M, L, XL AND XXL.
EYELETS:	Each cap provided with a front badge eyelet and (2) ventilating eyelets on each side.
FRONT STRAP & BUTTONS	Standard 1/2" black plastic front strap and buttons.

Item #12539

10

THE FORCE

NEW GENERATION^{®3} SPECIFICATIONS

HS3350

HS3351

HS3352

HS3353

HS3354

FABRIC

Outershell: 100% Tactel[®] nylon, 4.0 oz. to 4.5 oz./square yard, plain weave
Yarns: Warp 70 denier 34 filament single ply
Weft 140 denier 102 filament two ply
Thread Count: 108 x 72
Finish: Hydroflex[®] coating. A polyurethane, monolithic coating. Double coated. Fabric must withstand 75 psi in a Mullins Hydrostatic test. Fabric must measure 2000 grams per square meter in a 24 hour period in a vapor pressure test.
Permanent Lining: 104 X 86 thread count. 70 denier 100% nylon taffeta

DESIGN

The jacket shall be a full cut, waist length model with two-way zipper front, Primaloft[®] zip-in/zip-out liner, shirred waistband, and zippered side vents. Coat construction with sealed seams shall be used throughout with body and sleeves being fully lined.

BODY DETAIL

The front shall be plain with box pleated patch pockets, flaps and badge tab. The inside facings shall be made of outer fabric and are to be sewn on top of the nylon lining which extends to the front edge of the jacket. There shall be a one piece back designed with the Articulated Gusset for full freedom of movement. There is to be a separate 2½" shirred waistband with 2½" heavy duty elastic. The entire waistband is to be shirred with the exception of an area 5½" on either side of the front opening. There shall be side zipper entry on both side seams, approximately 11" in length and secured by a nylon zipper and snap closure. The shoulders shall have pads. A self goods reinforcement strip, approximately 3", shall be sewn on the inside of the jacket joined at the top of the waistband and extending from side to side. There shall be a 1½" wide inside fly from the bottom of the collar to the bottom of the waistband on the right front. There shall be three drop down panel access pockets with hook and loop closures; one located on each of the fronts and one located on the back of the jacket.

INSIDE DETAIL

On the left side of the coat, there shall be a gun pocket installed on the permanent lining of the coat to accept a small frame hand gun. The gun pocket shall have a minimum opening of 4½" and be a minimum of 6" deep. The gun pocket shall be furnished with a strap and snap closing. Bartacks shall reinforce the opening. There shall be two cut-in pockets on the left and right sides measuring approximately 5½" wide and 6" deep. There shall be a strap and snap on the lining of each sleeve end for attaching the zip-in liner.

SLEEVES

The sleeves shall be one piece set in with a single needle machine. The bottom of the sleeve shall have hook and loop as well as elastic for adjustable fit.

POCKETS

There shall be two patch pockets with box pleats, finishing approximately 6¼" wide and 7½" deep. Flaps shall be scalloped and self lined. They shall close with velcro on the side points and with a centered buttonhole. The pockets shall be self-lined with an opening of approximately 5½" on the side. The left patch pocket is to have a pencil opening at the top of the flap. Both the pockets and the flaps are to be bartacked.

COLLAR

The stand-up collar shall be made using self material. It shall be interlined with Pellon.

EPAULETS

The epaulets shall be made of self goods. They shall be sewn into the sleeve head seam, "X" stitched, and tacked to the jacket at the neck.

BADGE TAB

The badge tab shall be made of the outer fabric and lined with pocketing being 2" tall by 1" wide. The first eyelet is 1/2" down from the top of the finished edge and the second is 1/2" up from the bottom finished edge. The eyelets are spaced 1" from center to center. It shall be centered 2-1/2" above the left pocket flap.

ZIPPER

There shall be a YKK #5, two-way molded nylon zipper in the front and 11" nylon zipper on each side vent.

BUTTONS AND SNAPS

The pocket flaps and epaulets shall be secured with 24 ligne metal buttons. Flaps and epaulets shall close with 24 ligne metal buttons. Front fly shall be secured by high impact, non-reflective, non-glare, scratch resistant snaps.

THREAD

All sewing is to be done with polyester core thread or 100% spun polyester thread.

SIZE TAG AND CARE INSTRUCTIONS

Each jacket shall have a sewn in woven size label. There shall also be a printed label with care instructions and each coat marked with lot number, size, fiber content and WPL number.

PRIMALOFT® LINER SPECIFICATIONS**FABRIC**

Outershell: 160 x 90 70 denier downproof nylon taffeta
Insulation: Primaloft®, 2 - 3.0oz body and sleeve from Albany Industries

DESIGN

The liner is made over a full-cut long-sleeve liner pattern with side vents to accommodate side zip jackets.

BODY DETAIL

The liner has long sleeves and knit wristlets with an anchor loop to accept buttons. The edges of the entire body are bound with 1-9/16" nylon bias binding. The side seams, shoulders, and sleeve seams are joined with a serge-sew safety-stitch machine. The armholes have knit inserts to allow freedom of movement.

POCKET

There is one lower right inside patch pocket. The pocket is bound with 1-9/16" nylon bias binding and is attached with a single-needle machine.

ZIPPER

There is a molded nylon zipper, with a center mark, attached to the liner and interchangeable. The zipper must be of sufficient length to attach to the facing of a jacket.

WARRANTY

One year against workmanship or fabric defects.

- | | |
|--------|--------------|
| HS3350 | Dark Navy |
| HS3351 | Forest Green |
| HS3352 | Black |
| HS3353 | Brown |
| HS3354 | Spruce Green |



04/07SN

JACKET - COMMUNITY RESOURCE OFFICER

STYLE #: #568MNV - NAVY BLUE

STYLE: Zipper front with inside storm fly, pile collar, quilt lined, two (2) upper slash welt pockets, two lower set-in flap pockets, side vents with snaps, zip-off quilted hood with drawcord, inside knit cuffs, drawcord at waist, badge tab.

FABRIC: Shell Content: 100% nylon, type 6
Weave: Oxford
Denier: 200 x 200 (yarn size)
Back coating: Acrylic coated
Face finish: Durable water repellent (DWR)

Lining Contents: Face = 100% nylon taffeta, 68 pick
Quilt = 100% poly, fiberfill, 7.5 ozs.
Stitch = 6" diamond

Collar: 100% Acrylic
Knit cuffs: 100% Acrylic

FRONT: There shall be a heavy duty #10 aluminum zipper front with inside storm fly. There will be bartacks at the base of the zipper. There will be a double needle stitch on the lip covering the zipper. There will be a snap through the front and fly under the zipper.

BADGE TAB: There shall be a badge tab affixed to the left breast made of shell material about 3/4 to 1" wide. This shall have small metal eyelets spaced 1-1/4" apart.

POCKETS: There shall be two (2) upper slash welt pockets. They shall be 7" long and 1-3/4" wide. There shall be two (2) lower set-in welt pockets with flap. The flap shall be 7" wide and 3" high. The pocket shall be about 7-1/2" deep. There will be bar-tacks at the corners of all pockets. Pocketing shall be made of 50/50 polyester/cotton drill.

- COLLAR:** There shall be a permanent pile collar the same color as the jacket. This shall be "seal skin" quality, 24 oz. acrylic. The under collar shall be of shell material with a heavy non-woven interlining. There shall be a "break stitch" under the collar.
- HOOD:** There shall be a two piece, quilt lined zip-off hood with a drawcord. Zipper shall be a 7" aluminum
- DRAWCORD:** There shall be a drawcord at the waist secured by a "tunnel". This shall exit through sewn buttonholes on the inside facing.
- SLEEVES:** Shall be one piece, set in style. There shall be an inside knit flare wristlet of 100% acrylic, 1 x 1 rib knit (color black).
- SIDE VENTS:** There will be side vents approximately 11" high. There will be a snap to secure just below the center.
- SEWING/SEAMS:** All main shell seams shall be overlock safety stitched. All remaining joining seams shall be chain stitched.
- BARTACKS:** There shall be bartacks on both sides of the base of the zipper and at the ends of all pockets.
- THREAD:** All thread shall be a minimum of a 2-ply, #50, polyester thread.
- INTERLINING:** The pocket welts, pocket flaps, storm fly, front & behind the zipper and the collar shall be interlined with a heavy non-woven material.
- LABELS:** Each garment will carry the following: Manufacturer's name, WPL or RN number as required by the Federal Trade Commission, fabric contents, size and complete laundering instructions. Labels will be permanent to withstand repeated cleaning for the life of the garment.

FINISHING:

All garments shall be finished in a first class workman like manner with all loose threads removed. The omission or apparent omission of any wording or specifications shall mean that only the highest quality industry standards shall be used on all fabric and component parts including labor.

SIZES:

Unisex:

<u>SIZE</u>	=	<u>CHEST</u>	<u>SLEEVE</u>	<u>ZIPPER LENGTH</u>
Small		34-36	35	20
Medium		38-40	36	20
Large		42-44	37	21
X-Large		46-48	38	21
XX-Large		50-52	39	22
XXX-Large		54-56	40	22
XXXX-Large		58-60	40	22

*** chests cut on larger of two sizes ***

Flying Cross Item: 139R5400

11/16/00 3:45 PM

Communications

LADIES
SHIRT SPECIFICATIONS - LONG SLEEVE

Fabric: Content: Poplin weave, 65% Dacron Polyester/35% Combed Cotton
Weight: 4.0 to 4.25 oz. per square yard
Construction: 104 warp yarns and 54 filling yarns per square inch.

Color: White matching standard sample on display.

Style: The style shall be known as a convertible collar, long sleeve with barrel cuffs; coat Shirt, with full-length tail and form fitting. The Shirt to have two outside breast pockets and scalloped flaps having one button each. Also to have badge sling and shoulder straps. The back to have a double yoke and to have vertical darts each side, with self-darts on front at shoulder and at waist.

Collar: Convertible collar shall be one piece and to measure 2 7/8" long at points. The collar shall be made with fused in Mylar stays. Collar to be topstitched 1/8" off the edge. Collar to be interlined with #250 Dacron.

Front: Each front shall have a facing 3" in width extending from neckline to bottom of Shirt provided by a turn under of material. The right front shall have 6 buttonholes spaced 3 1/2" apart and to be set 3/4" from edge. Second buttonhole to be positioned 2 1/2" from top button, balance of buttons spaced 3 1/2" apart. Buttons to be strongly attached through two thicknesses of material forming left front, and shall correspond to each buttonhole. The fronts shall be joined to the yoke so that both raw edges of the yoke are turned under, with the front sandwiched between, then all three are stitched down with a 1/16" raised stitch. Safety stitch joining unacceptable.

Shoulder Straps: Style and dimensions as sample. Asymmetrical shape top stitched 1/8" off the edge to be set on yoke with leading topstitch conforming with front joining seam. To measure 2" at sleeve tapering to 1 3/8" and set not more than 1/2" from folded collar. Cross-stitched approximately 2" from sleeve seam. Creased and edge stitched shoulder strap construction unacceptable.

Badge Reinforcement: Two ply sling 1" wide centered over left pocket and stitched to shoulder seam and flap setting stitch. Two have 2 buttonhole eyelets approximately 7/8" from top of pocket flap spaced 7/8" apart and centered on sling.

Pockets: Two breast pockets with 1 1/4" stitched pleats and mitred corners. Pocket to measure 5" wide, 5" deep.

Flaps: Deep scalloped design to measure 5 1/4" across and 2 1/4" in depth at center point, 1 3/4" at sides. Secured to Shirtfront approximately 1/4" above pocket. Left pocket to have invisible pencil opening 1 1/4". Both flaps to be interlined with #250 Dacron. Creased and edge stitched pocket flap construction unacceptable.

Sleeves: Straight at width no bias of one piece shaped at head, jacket type. Sleeve vent approximately 4 3/4" long with top and bottom facings. Top facing to measure 1 1/8" wide point blocked at top. Underfacing 1/2" wide.

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Item #1317

Flying Cross Item 139R5400

11/16/00 3:45 PM

LADIES
SHIRT SPECIFICATIONS - LONG SLEEVE

- Cuffs:** To measure 2 1/2" in depth with rounded corners as sample. With two button adjustable cuff. Both cuffs to be inter-lined with #250 Dacron.
- Buttons:** Shall be first grade 19 ligne plastic pearl, color to match.
- Sewing:** Single needle throughout. All topstitched 1/8" off the edge. Sleeve inserting and side close felling, safety stitched.
- Thread:** All sewing threads to be fast color polyester core polyester wrap to match.
- Interlining:** Collar, pocket flaps and cuffs to be interlined with 100% Dacron #250.
- Construction:** Collars, flaps and shoulder straps are made by the conventional construction. Top ply, bottom ply and interlining are first stitched together, then turned right side out, and finally topstitched.
- Country of Manufacture:** All raw materials and assembly thereof made in the U.S.A.

Flying Cross Item: 189R5400

11/16/00 1:33 PM

communications

LADIES
SHIRT SPECIFICATIONS - SHORT SLEEVE

- Fabric:**
 - Content: Poplin weave, 65% Dacron Polyester/35% Combed Cotton
 - Weight: 4.0 to 4.25 oz. per square yard
 - Construction: 104 warp yarns and 54 filling yarns per square inch.
- Color:** White matching standard sample on display.
- Style:** The style shall be known as a convertible collar, short sleeve, coat shirt, with full-length tail and form fitting. The shirt to have two outside breast pockets and scalloped flaps having one button each. Also to have badge sling and shoulder straps. The back to have a double yoke and to have vertical darts each side, with self-darts on front at shoulder and at waist.
- Collar:** Convertible collar shall be one piece and to measure 2 7/8" long at points. The collar shall be made with fused in Mylar stays. Collar to be topstitched 1/8" off the edge. Collar to be interlined with #250 Dacron.
- Front:** Each front shall have a facing 3" in width extending from neckline to bottom of shirt provided by a turn under of material. The right front shall have 5 buttonholes spaced 3 1/2" apart and to be set 3/4" from edge. Second buttonhole to be positioned 3" from top button, balance of buttons spaced 3 1/4" apart. Buttons to be strongly attached through two thicknesses of material forming left front, and shall correspond to each buttonhole. The fronts shall be joined to the yoke so that both raw edges of the yoke are turned under, with the front sandwiched between, then all three are stitched down with a 1/16" raised stitch. Safety stitch joining unacceptable.
- Shoulder Straps:** Style and dimensions as sample. Asymmetrical shape top stitched 1/8" off the edge to be set on yoke with leading topstitch conforming with front joining seam. To measure 2" at sleeve tapering to 1 3/8" and set not more than 1/2" from folded collar. Cross-stitched approximately 2" from sleeve seam. Creased and edge stitched shoulder strap construction unacceptable.
- Badge Reinforcement:** Two ply sling 1" wide centered over left pocket and stitched to shoulder seam and flap setting stitch. Two have 2 buttonhole eyelets approximately 7/8" from top of pocket flap spaced 7/8" apart and centered on sling.
- Pockets:** Two breast pockets with 1 1/4" stitched pleats and mitred corners. Pocket to measure 5" wide, 5" deep.
- Flaps:** Deep scalloped design to measure 5 1/4" across and 2 1/4" in depth at center point, 1 3/4" at sides. Secured to shirtfront approximately 1/4" above pocket. Left pocket to have invisible pencil opening 1 1/4" to correspond precisely with pencil slot of pocket. Both flaps to be interlined with #250 Dacron. Creased and edge stitched pocket flap construction unacceptable.
- Sleeves:** Sleeves are to be straight and whole, to have 3/4" hem and to finish approximately 8 1/2" long from shoulder seams.
- Buttons:** Shall be first grade 19 ligne plastic pearl, color to match.

Flying Cross Item: 189R5400

11/16/00 1:33 PM

LADIES
SHIRT SPECIFICATIONS - SHORT SLEEVE

Sewing: Single needle throughout. All topstitched 1/8" off the edge. Sleeve inserting and side close felling, safety stitched.

Thread: All sewing threads to be fast color polyester core polyester wrap to match.

Interlining: Collar and pocket flaps to be interlined with 100% Dacron #250.

Construction: Collars, flaps and shoulder straps are made by the conventional construction. Top ply, bottom ply and interlining are first stitched together, then turned right side out, and finally topstitched.

Country of Manufacture: All raw materials and assembly thereof made in the U.S.A.

Flying Cross Item: 45W6600

1/3/00 11:43 AM

**MEN'S
SHIRT SPECIFICATIONS - LONG SLEEVE**

Fabric: Content: All synthetic tropical weave 65% Dacron Polyester/35% Rayon conforming to the following specifications:
Weight: 6.6 oz./yd. 2
Construction: 49 warp X 36 filling yarns per sq. inch. All yarns size 10/1 singles
Tear Strength: Tear Strength 9.7 warp 8.5 filling (lbs.)
Strength:
Tensile: Break Strength 105 warp - 90 filling (lbs.)

Color: White matching standard sample on display.

Style: Plain front coat style, form fitting, collar attached, long sleeves with barrel cuffs. Two pleated breast pockets with scalloped flaps. Shoulder straps. Full badge reinforcement. Matching inside yoke and collar band of Dacron/Cotton Poplin.

Collar & Stand: Style and dimensions as sample on display. Collar points to measure 3 1/4" long with fused-in Mylar stays. Collar height at rear 1 1/2". Topstitched 1/4" off the edge. Collar stand to measure 1 5/16" at rear and band to be die cut and interlined with stabilized Mello-Press (#285 in collar, "Crease N Tack" in band).

Front: The left front shall have a top center 1 1/2" wide with two rows of stitch 7/8" apart. The shirt will have 7 buttons and buttonholes on the front; spacing between each will be 3 3/4" except the spacing between the neck button and the first button on the front, which will be 2 1/2". Top center interlined with #550 Mello-Press. The fronts shall be joined to the yoke so that both raw edges of the yoke are turned under, with the front sandwiched between, and then all three are stitched down with a 1/16" raised stitch. Safety stitch joining unacceptable.

Shoulder Straps: Style and dimensions as sample. Asymmetrical shape topstitched 1/4" off the edge to be set on yoke with leading topstitches conforming with front joining seam. To measure 2" at sleeve tapering to 1 3/8" and set not more than 1/2" from folded collar. Cross-stitched approximately 2" from sleeve seam. Creased and edge stitched shoulder strap construction unacceptable.

Badge Reinforcement: Two-ply sling 1" wide centered over left pocket and stitched to shoulder seam and flap setting stitch. To have 2 buttonhole eyelets approximately 1 1/4" from top of pocket flap spaced 1 1/4" apart and centered on sling.

Pockets: Two breast pockets with 1 1/2" stitched pleats. Pocket to measure 5 5/8" wide, 6" deep. Left breast pocket to have 1 1/2" pencil stitch. Each pocket to have Velcro tape 3/4" long by 1/2" wide positioned on both edges of pocket to correspond with outer scalloped flap points as sample.

Flaps: Deep scalloped design to measure 5 7/8" across and 2 3/4" in depth at center point, 2 1/4" at sides. Secured to Shirtfront approximately 1/4" above pocket. Left flap to have invisible pencil opening 1 1/2" to correspond precisely with pencil slot of pocket. Both flaps to be interlined with #550 stabilized Mello-Press. Creased and edge stitched pocket flap construction unacceptable. Underside of flap to have Velcro tape 3/4" long by 1/2" wide positioned on outer points of both pocket flaps as sample.

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Item # 1340

Flying Cross Item: 45W6600

1/3/00 11:43 AM

**MEN'S
SHIRT SPECIFICATIONS -- LONG SLEEVE**

- Sleeves:** Straight at width - no bias - of one piece shaped at head, jacket type. Sleeve vent 5 1/2" long with top and bottom facings. Top facing to measure 1 1/8" wide point blocked at top. Underfacing 1/2" wide.
- Cuffs:** To measure 3" in depth with rounded corners as sample. With two buttons and corresponding buttonholes on each cuff and one button and buttonhole in center of facing. Both cuffs to be interlined with stabilized #550 Mello-Press.
- Buttons:** First grade 19-ligne pearlescent plastic to match.
- Sewing:** Single needle throughout. All topstitched 1/4" off the edge. Sleeve inserting and side close felling safety stitched.
- Thread:** All sewing threads to be fast color polyester core polyester wrap to match.
- Interlining:** Collars to be interlined with #285 Mello-Press. Cuffs, Pocket Flaps and Top Center to be interlined with #550 Mello-Press. Collar Band interlined with Crease: N Tack.
- Military Creases:** 5 silicone military creases on all Shirts. One crease on each front to be centered vertically through pocket and flap. Spacing for military creases on Shirt back to be proportionate to the size of the Shirt as follows: sizes 14 through 15 1/2 - creases to be 4 3/4" apart; sizes 16 through 18, inclusive - creases to be 5 3/8" apart as measured from the center crease.
- Construction:** Collars, flaps and shoulder straps are made by the conventional construction. Top ply, bottom ply and interlining are first stitched together, then turned rightside out and finally topstitched.
- Country of Manufacture:** All raw materials and assembly thereof made in the U.S.A.

Finished Length Dimensions:	SIZE	SIDE SEAMS	BACK LENGTH
	13	17 1/2	30 3/4
	13 1/2	17 5/8	31
	14	17 3/4	31 1/4
	14 1/2	17 7/8	31 1/2
	15	18	31 3/4
	15 1/2	18 1/8	32
	16	18 1/4	32 1/4
	16 1/2	18 3/8	32 1/2
	17	18 1/2	32 3/4
	17 1/2	19 5/8	34
	18	19 3/4	34 1/4
	18 1/2	19 7/8	34 1/2
	19	20	34 3/4
	19 1/2	20 1/8	35
	20	20 1/4	35 1/4
	20 1/2	20 3/8	35 1/2

Flying Cross Item: 35W5400

02/10/00 4:38 PM

MEN'S SHIRT SPECIFICATIONS - LONG SLEEVE

- Fabric:**
 - Content: Poplin weave, 65% Dacron Polyester/35% Combed Cotton
 - Weight: 4.0 to 4.25 oz. per square yard
 - Construction: 104 warp yarns and 54 filling yarns per square inch.
- Color:** White marching standard sample on display.
- Style:** Coat style, form fitting, collar attached, long sleeves with barrel cuffs. Two pleated breast pockets with scalloped flaps having one button each. Shoulder straps. Full badge reinforcement.
- Collar & Stand:** Style and dimensions as sample on display. Collar point so measure 3 1/4" long with fused in Mylar stays. Collar height at rear 1 1/2". Topstitched 1/8" off the edge. Collar stand to measure 1 5/16" at rear. Collar and band to be die cut. Collar interlined with #250 Dacron. Band interlined with "Crease N Tack".
- Front:** The left front shall have a top center 1 1/2" wide with two rows of stitches 7/8" apart. The Shirt will have 7 buttons and buttonholes on the front; spacing between each will be 3 3/4" except the spacing between the neck button and the first button on the front, which will be 3 1/4". Top center interlined with #250 Dacron. The fronts shall be joined to the yoke so that both raw edges of the yoke are turned under, with the front sandwiched between, and then all three are stitched down with a 1/16" raised stitch. Safety stitch joining unacceptable.
- Shoulder Straps:** Style and dimensions as sample. Asymmetrical shape topstitched 1/8" off the edge to be set on yoke with leading topstitches conforming with front joining seam. To measure 2" at sleeve tapering to 1 3/8" and set not more than 1/2" from folded collar. Cross-stitched approximately 2" from sleeve seam. Creased and edge stitched shoulder strap construction unacceptable.
- Badge Reinforcement:** Two-ply sling 1" wide centered over left pocket and stitched to shoulder seam and flap setting stitch. To have 2 buttonhole eyelets approximately 1 1/4" from top of pocket flap spaced 1 1/4" apart and centered on sling.
- Pockets:** Two breast pockets with 1 1/4" stitched pleats. Pocket to measure 5 5/8" wide, 6" deep. Left breast pocket to have 1 1/2" pencil stitch. Each pocket to have Velcro tape 3/4" long by 1/2" wide positioned on both edges of pocket to correspond with outer scalloped flap points as sample.

Flying Cross Item: 35W5400

02/10/00 4:38 PM

**MEN'S
SHIRT SPECIFICATIONS - LONG SLEEVE**

- Flaps:** Deep scalloped design to measure 5 7/8" across and 2 3/4" in depth at center point, 2 1/4" at sides. Secured to Shirtfront approximately 1/4" above pocket. Left flap to have invisible pencil opening 1 1/2" to correspond precisely with pencil slot of pocket. Each flap shall have a non-functional pearlescent plastic button to match. Flaps to be topstitched 1/8" off the edge. Creased and edge stitched pocket flap construction unacceptable. Under side of the flap to have Velcro tape 3/4" long by 1/2" wide, positioned on outer points of both pocket flaps as sample.
- Sleeves:** Straight at width no bias of one piece shaped at head, jacket type. Sleeve vent 5 1/2" long with top and bottom facings. Top facing to measure 1 1/8" wide point blocked at top. Underfacing 1/2" wide.
- Cuffs:** To measure 2 1/2" in depth with rounded corners as sample. With two buttons and corresponding buttonholes on each cuff and one button and buttonhole in center of facing. Both cuffs to be interlined with #250 Dacron.
- Buttons:** First grade 19 ligne, pearlescent plastic to match.
- Sewing:** Single needle throughout. All topstitched 1/8" off the edge. Sleeve inserting and side close felling, safety stitched.
- Thread:** All sewing threads to be fast color polyester core polyester wrap to match.
- Interlining:** Collars, pocket flaps, cuffs and top center to be interlined with 100% Dacron #250. Band interlined with "Crease N Tack"
- Military Creases:** 5 stitched-in sharp military creases on all Shirts. One crease on each front to be centered vertically through pockets and flaps. Spacing for military creases on Shirt back to be proportionate to the size of the Shirt as follows: sizes 14 through 15 1/2 - creases to be 4 3/4" apart; sizes 16 through 18 inclusive - creases to be 5 3/8" apart as measured from the center crease.
- Construction:** Collars, flaps and shoulder straps are made by the conventional construction. Top ply, bottom ply and interlining are first stitched together, then turned rightside out and finally topstitched.
- Country of Manufacture:** All raw materials and assembly thereof made in the U.S.A.

MODEL NUMBER:

Flying Cross Item #189RS425A
VO 6/23/95

CRO

LADIES SHIRT SPECIFICATIONS SHORT SLEEVE

FABRIC:

Shall be a Poplin weave 65% Dacron Polyester/35% Combed Cotton with a finished weight of 4.0 to 4.25 oz. per square yard with a minimum thread count of 104 warp yarns and 54 filling yarns per square inch. Shall have a Permanent Press, Soil Release finish.

COLOR:

Medium Blue matching standard sample on display.

STYLE:

The style shall be known as a convertible collar, short sleeve, coat shirt, with full length tail and form fitting. The shirt to have two outside breast pockets and scalloped flaps having one button each. Also to have badge sling and shoulder straps. The back to have a double yoke, with self darts on front at shoulder and at waist.

COLLAR:

Convertible collar shall be one piece and to measure 2 7/8" long at points. The collar shall be made with fused in Mylar stays. Collar to be topstitched 1/8" off the edge. Collar to be interlined with #250 Dacron.

FRONT:

Each front shall have a facing 3" in width extending from neckline to bottom of shirt provided by a turn under of material. The right front shall have 5 buttonholes spaced 3 3/4" apart and to be set 3/4" from edge. Second button hole to be positioned 3" from top button, balance of buttons spaced 3 1/4" apart. Buttons to be strongly attached through two thicknesses of material forming left front, and shall correspond to each buttonhole. The fronts shall be joined to the yoke so that both raw edges of the yoke are turned under, with the front sandwiched between, then all three are stitched down with a 1/16" raised stitch. Safety stitch joining unacceptable.

SHOULDER STRAPS:

Style and dimensions as sample. Asymmetrical shape top stitched 1/8" off the edge to be set on yoke with leading topstitch conforming with front joining seam. To measure 2" at sleeve tapering to 1 3/8" and set not more than 1/2" from folded collar. Cross stitched approximately 2" from sleeve seam. Creased and edge stitched shoulder strap construction unacceptable.

BADGE REINFORCEMENT:

Two ply sling 1" wide centered over left pocket and stitched to shoulder seam and flap setting stitch. Two have 2 buttonhole eyelets approximately 7/8" from top of pocket flap spaced 7/8" apart and centered on sling.

POCKETS:

Two breast pockets with 1 1/4" stitched pleats. Pocket to measure 5" wide, 5" deep. Left breast pocket to have 1/4" pencil stitch.

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Item # 1297

Page 2

Flying Cross Item #189R5425A
6/23/95

FLAPS:

Deep scalloped design to measure 5 1/4" across and 2 1/4" in depth at center point, 1 3/4" at sides. Secured to Shirt front approximately 1/4" above pocket. Left pocket to have invisible pencil opening 1 1/4" to correspond precisely with pencil slot of pocket. Both flaps to be interlined with #250 Dacron. Creased and edge stitched pocket flap construction unacceptable.

SHORT SLEEVES:

Sleeves are to be straight and whole, to have 1/2" hem and to finish approximately 8 1/2" long from shoulder seams.

BUTTONS:

Shall be first grade 19 ligne plastic pearl, color to match.

STITCHING:

Single needle throughout. All topstitched 1/8" off the edge. Sleeve inserting and side close felling, safety stitched.

THREAD:

All sewing threads to be fast color polyester core polyester wrap to match.

CONSTRUCTION:

Collars, flaps and shoulder straps are made by the conventional construction. Top ply, bottom ply and interlining are first stitched together, then turned right side out, and finally topstitched.

COUNTRY OF MANUFACTURE:

All raw materials and assembly thereof made in the U.S.A.

Flying Cross Item #139R5425

(CRO)

04/05/95

LADIES SHIRT SPECIFICATIONS LONG SLEEVE

- FABRIC: Shall be Poplin weave 65% Dacron Polyester/35% Combed Cotton with a finished weight of 4.0 to 4.25 oz. per square yard with a minimum thread count of 104 warp yarns and 54 filling yarns per square inch. Shall have a Permanent Press, Soil Release finish.
- COLOR: Medium Blue matching standard sample on display.
- STYLE: Plain front coat style, form fitting, collar attached, long sleeves with barrel cuffs. Two pleated breast pockets with scalloped flaps. Shoulder straps. Badge tab. Matching inside yoke and collar band. Darts on front at shoulder and at waist.
- COLLAR: Convertible collar shall be one piece and to measure 2 7/8" long at points. The collar shall be made with fused in Mylar stays. Collar to be topstitched 1/8" off the edge. Collar to be interlined with #250 Dacron.
- FRONT: Each front shall have a facing 3" in width extending from neckline to bottom of Shirt provided by a turnunder of material. The right front shall have 6 buttonholes spaced 3 1/2" apart and to be set 3/4" from edge. Second button hole to be positioned 2 1/2" from top button, balance of buttons spaced 3 1/2" apart. Buttons to be strongly attached through two thicknesses of material forming left front, and shall correspond to each buttonhole. The fronts shall be joined to the yoke so that both raw edges of the yoke are turned under, with the front sandwiched between, then all three are stitched down with a 1/16" raised stitch. Safety-stitch joining unacceptable.
- SHOULDER STRAPS: Style and dimensions as sample. Asymmetrical shape top stitched 1/8" off the edge to be set on yoke with leading topstitch conforming with front joining seam. To measure 2" at sleeve tapering to 1 3/8" and set not more than 1/2" from folded collar. Cross stitched approximately 2" from sleeve seam. Creased and edge stitched shoulder strap construction unacceptable.
- BADGE REINFORCEMENT: Two ply sling 1" wide centered over left pocket and stitched to shoulder seam and flap setting stitch. Two have 2 buttonhole eyelets approximately 7/8" from top of pocket flap spaced 7/8" apart and centered on sling.

Continued...Page 2

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Item # 1298

Flying Cross Item #139R5425

04/05/95
Page 2

POCKETS: Two breast pockets with 1 1/4" stitched pleats. Pockets to measure 5" wide, 5" deep. Left breast pocket to have 1 1/4" pencil stitch.

FLAPS: Deep scalloped design to measure 5 1/4" across and 2 1/4" in depth at center point, 1 3/4" at sides. Secured to Shirt front approximately 1/4" above pocket. Left flap to have invisible pencil opening 1 1/4" to correspond precisely with pencil slot of pocket. Both flaps to be inter-lined with #250 Dacron. Creased and edge stitched pocket flap construction unacceptable.

SLEEVES: Straight at width no bias of one piece shaped at head, jacket type. Sleeve vent approximately 4 3/4" long with top and bottom facings. Top facing to measure 1 1/8" wide point blocked at top. Underfacing 1/2" wide.

CUFFS: To measure 2 1/2" in depth with rounded corners as sample. With two button adjustable cuff. Both cuffs to be inter-lined with #250 Dacron.

BUTTONS: Shall be first grade 19 ligne pearlescent plastic to match.

STITCHING: Single needle throughout. All topstitched 1/8" off the edge. Sleeve inserting and side close felling, safety stitched.

THREAD: All sewing threads to be fast color polyester core polyester wrap to match.

CONSTRUCTION: Collars, flaps and shoulder straps are made by the conventional construction. Top ply, bottom ply and interlining are first stitched together, then turned rightside out, and finally topstitched.

COUNTRY OF MANUFACTURE: All raw materials and assembly thereof made in the U.S.A.

THE FORCE

SENTRY PLUS SPECIFICATIONS

Men's Trouser - Traditional Style

HS2102 HS2143 HS2144 HS2145 HS2146 HS2147 HS2148 HS2149 HS2150

FABRIC

A VISA® fabric from Milliken & Company for fabrics, style 7470, 100% Dacron® polyester. Two ply warp and filling, 10.5 - 11 oz. per linear yard, 2 x 1 gabardine weave.

Pink Tan -- 7470-9424 (HS2143); Silver Tan -- 7470-9899 (HS2144)
Forest Green -- 7470-3257 (HS2145); Spruce Green -- 7470-3931 (HS2146)
Brown -- 7470-7557 (HS2147); Dark Navy -- 7470-2093 (HS2149)
Black -- 7470-6657 (HS2102)

A fabric from Burlington.

Grey Heather -- 5009-D493 (HS2148); French Blue Heather -- 5009-583N (HS2150)

DESIGN

Shall be made on a uniform pattern, having a plain front with quarter top pockets and two back pockets.

POCKETS

The front pocket opening will be a minimum 6½" and be 6" deep from the bottom of the opening. They shall be stitched, turned, and restitched. The inside front pocket facing shall be a separate piece of self material finishing no less than 1¼" wide. The back pockets will have a minimum opening of 5½" and be 6" deep. Sizes 29 and smaller will have a 5" opening. They shall be made with a Reese PW automatic machine and finished on the outside with an exposed top and bottom cord. The left pocket shall have a tab to button. The front pockets shall each have a straight bar tack and each back pocket shall be bar tacked with a triangular bar tacking machine.

POCKETING

All pocketing shall be black, 75% polyester/25% cotton with a minimum thread count of 90 x 56. The weight shall be 3.0 yds/lb.

WAISTBAND

The waistband shall be 2" wide and shall close with a crush-proof hook and eye, the eye being bar tacked for stability. Stretch Ban-Rol III waistband stiffener, ¾" in width, shall be sewn into the top of the waistband to prevent rollover. The trousers are to be made with a continuous closed waistband. The waistband shall be set on and shall be stitched below the lower edge through the outer fabric and the waistband curtain.

The inner waistband shall be composed of a one-piece elastic web. This web shall contain a blend of 42% Nylon / 20% Polyester / 14% Neoprene Rubber (3 strands) / 6% Lycra / 18% Cotton. The elastic web shall be constructed so that the cotton content of the band is in the upper 1-1/8" portion where the pressure of the belt would require the wicking properties of cotton close to the body to maintain comfort. The remainder of the band will be woven with an open mesh construction to promote breathability in the hip area. Additionally, the web will have 35% stretch and be 3" wide. The web will be sewn at the top and at the bottom waistband seams which will reduce its stretch in the upper area to allow for a comfortable fit at the waist when bending or sitting. The upper portion of the web shall have a stiffness of .09 oz. of torque (as specified in FED-STD-191, Method 5202) to prevent waistband rollover. The lower part of the web will be left free to stretch over the hips and give support to the back and abdomen. This lower high-stretch area will have pressure applied to it by the hips, preventing the trouser from slipping down while being worn. Three rows of exposed rubber woven into the center of the web will insure that the shirt remains tucked in for neat appearance.

Item # 1272

INSIDE TRIM

The right fly and crotch linings shall be the same fabric and color as the waistband curtain. The right fly lining shall be sewn to the left fly below the zipper. The crotch lining shall be serged to each front. A separate French fly made of the outer fabric shall be sewn to the inside right fly.

BELT LOOPS

There shall be a minimum of five (5) belt loops on waist sizes 30 and down, seven (7) belt loops on waist sizes 31 - 48, and a minimum of nine (9) on sizes 50 and larger. Each loop is to be $\frac{3}{4}$ " wide, of double thickness, and stitched on the face side with a two needle machine. Except for the center back loop which shall be tacked on, all loops shall be sewn into the bottom of the waistband and into the rocap. They shall accommodate a 1-5/8" belt.

ZIPPER

The trousers shall be closed with a YKK brass zipper which has a brass bottom stop at the base of the zipper chain and a brass ratcheting cam lock slider. The inside left fly will be reinforced with Pellon under the zipper stitching. A straight bar tack shall be sewn through from the outside of the garment to the inside at the bottom of the fly. It shall be sewn through the zipper tape, the right and left fly and the right fly lining. The right and left fly shall be joined by an additional bar tack located below the bottom zipper stop on the inside of the trouser.

SEAMING

The entire trouser is to be seamed with polyester core thread. The seat seam shall be stitched with a tandem needle seat seaming machine. All exposed inside seams of the trouser are to be serged.

LABELING

Trousers shall be labeled with the following information: style number, size, fiber content, care instructions, WPL number and country of origin.

FINISHING AND PRESSING

All loose threads shall be removed. Trousers must be pressed completely and properly with the side seam, inseam, and seat seam pressed open.

04/05

HS2102 – Black
HS2143 – Pink Tan
HS2144 – Silver Tan
HS2145 – Forest Green
HS2146 – Spruce Green
HS2147 – Brown
HS2148 – Grey Heather
HS2149 – Dark Navy
HS2150 – French Blue Heather



THE FORCE

SENTRY PLUS SPECIFICATIONS

Women's Trousers - Traditional Style

HS2175 HS2176 HS2177 HS2178 HS2179 HS2180 HS2181 HS2182 HS2183

FABRIC

A VISA® fabric from Milliken & Company for fabrics, Style 7470, 100% Dacron® polyester. Two ply warp and filling, 10.5 - 11 oz. per linear yard, 2 x 1, gabardine weave.

Pink Tan -- 7470-9424 (HS2175); Silver Tan -- 7470-9899 (HS2176)

Forest Green -- 7470-3257 (HS2177); Spruce Green -- 7470-3931 (HS2178)

Brown -- 7470-7557 (HS2179); Dark Navy -- 7470-2093 (HS2181)

Black -- 7470-6657 (HS2183)

A fabric from Burlington.

Grey Heather -- 5009-D493 (HS2180); French Blue Heather -- 5009-583N (HS2182)

DESIGN

Shall be made on a modified ladies uniform pattern, having one dart on each front and quarter top front pockets, two back pockets, and side elastic inserts in the waistband.

POCKETS

The front pocket opening will be a minimum 6" and be 5½" deep from the bottom of the opening. They shall be stitched, turned, and restitched. The inside front pocket facing shall be a separate piece of self material finishing no less than 1¼" wide. The back pockets will have a minimum opening of 5½" and be 6" deep on size 14 and up. On size 12 and down, the minimum opening will be 5" wide and 6" deep. They shall be made with a Reese PW automatic machine and finished on the outside with an exposed top and bottom cord. The left pocket shall have a tab to button. The front pockets will have straight bar tacks. The back pockets shall be bar tacked with a triangular bar tacking machine.

POCKETING

All pocketing shall be black, 75% polyester/25% cotton with a minimum thread count of 90 x 56. The weight shall be 3.0 yds/lb.

WAISTBAND

The waistband is to finish 2" wide and will be closed with a crush-proof hook and eye, the eye being bar tacked for stability. The waistband curtain, attached with a rocap machine, is to be made from the pocketing fabric and have three-row Snugtex. Ban-Rol waistband stiffener, ¾" wide, is to be sewn into the waistband on the front of the trouser from side seam to side seam. The full length of the waistband is to be fused with non-woven fusible interlining. The waistband is to have two pieces of 13mm pre-shrunk elastic, beginning 1" forward of each side seam and extending over the back panels. Each piece of elastic will be 1" wide and 4" long (relaxed). They will allow the waistband to stretch a minimum of 1 ½". The trousers are to be made with a continuous closed waistband. The waistband is to be set on and stitched below the lower edge through the outer fabric and the waistband curtain.

INSIDE TRIM

The right fly shall be the same fabric and color as the waistband curtain. The right fly lining shall be sewn to the left fly below the zipper.

BELT LOOPS

There shall be a minimum of five (5) belt loops on waist sizes 12 and down, and a minimum of seven (7) on all sizes over 14. Each loop is to be ¾" wide, of double thickness, and stitched on the face side with a

two needle machine. All loops will be sewn into the bottom of the waistband and into the rocap except for the center back loop, which shall be tacked on. They shall accommodate a 1-5/8" belt.

ZIPPER

The trousers shall be closed with a YKK brass zipper which has a brass bottom stop at the base of the zipper chain and a brass ratcheting cam lock slider. The inside left fly will be reinforced with Pellon under the zipper stitching. A straight bar tack shall be sewn through from the outside of the garment to the inside at the bottom of the fly. It shall be sewn through the zipper tape, the right and left fly and the right fly lining. The right and left fly shall be joined by an additional bar tack located below the bottom zipper stop on the inside of the trouser.

SEAMING

The entire trouser is to be seamed with polyester core thread. The seat seam shall be stitched with a tandem needle seat seaming machine. All exposed inside seams of the trouser are to be serged.

LABELING

Trousers shall be labeled with the following information: style number, size, fiber content, care instructions, WPL number and country of origin.

FINISHING AND PRESSING

All loose threads shall be removed. Trousers must be pressed completely and properly with the side seam, inseam, and seat seam pressed open.

WARRANTY

One year against workmanship or fabric defects.

04/05

- HS2175 – Pink Tan
- HS2176 – Silver Tan
- HS2177 – Forest Green
- HS2178 – Spruce Green
- HS2179 – Brown
- HS2180 – Grey Heather
- HS2181 – Dark Navy
- HS2182 – French Blue Heather
- HS2183 – Black



DISK D/SENTRY-W.TRO

MODEL NUMBER:

To be Fechheimer Brothers Company Patrol Dress Coat #34891

MATERIAL:

55% DACRON / 45% WOOL WEIGHT: 14-14 1/2 OZ. WEAVE: SERGE COLOR: NAVY BLUE

STYLE:

Four (4) button, single breasted, straight front, semi-form fitting, with notch lapels and epaulets.

BUTTON:

Four (4) 36 Ligne Gilt "P" buttons sewn on front 4" apart and one (1) 24 Ligne button on each pocket flap.

COLLAR:

Shall not be over 1 7/8" wide in back when finished. Under collar to be made of pre-padded under collar cloth.

EDGES & SEAMS:

Edges to be double stitched 1/4". Plain seams, pressed open.

POCKETS:

Outside front pockets to be 4 false, 3 pointed flaps, with 24 Ligne button and buttonhole in center point. The upper flap to be 5 1/2" wide, lower flaps 8" wide with both sets of flaps being 2 1/2" deep. Corners to be sewn down. To have one (1) breast pocket, reinforced with self cloth, approximately 6" wide and 6" deep. Flaps double stitched 1/4".

POCKETING:

Inside pockets to be Selisia.

LINING:

Coat is to be fully lined.

VENTS:

Shall have two (2) side vents 9" long that close to the back with a zipper on each vent.

BADGE TABS:

Separate badge tab made of same material as the garment, approximately 1 1/2" wide and 2 1/4" long with two (2) metal eyelets, approximately 1 1/2" apart, sewn to the outside left breast of the coat so that the lower point of the badge is 1" above the breast pocket button.

BUTTONHOLES:

All buttonholes, excepting shoulder strap buttonholes, shall be made to a full 1/2" from the edges of the seam and pocket flaps. The ends of the buttonholes shall be bartacked. All buttonholes to be "cut after" machine made buttonholes. All thread used in making buttonholes shall be black buttonhole thread, tailor's button twist, colorfast and guaranteed against fading.

Page #2

Fechheimer Bros. Co. #34891

SWEAT SHIELDS:

A sweat shield of the same cloth as in the body of the coat, piped with Rayon to be securely set under each arm over the lining

SHOULDER STRAPS:

To be sewn in sleeve seam directly on tip of the shoulder. The strap shall come under the collar and fasten with 24 Ligne metal button at the edge of the collar. Cross stitched. Edges double stitched 1/4".

OUTLETS:

All body seams to have outlets of not less than 3/4". Turn up at sleeve cuffs to be not less than 2 1/2".

LABELS:

Garment must be made in the United States of America and bear a union label.

MODEL NUMBER:

Fachheimer Brothers Company #34291

EXEC. TROUSERS

FABRIC:

13-13 1/4 OZ./LINEAR YARD (60" WIDTH) SERGE WEAVE 55% DACRON/45% WOOL TWO (2) PLY CONSTRUCTION IN WARP AND FILLING BREAKING STRENGTH: 120 LBS WARP 100 LBS FILLING CONSTRUCTION: 73 ENDS/INCH 66 PICKS/INCH COLOR: NAVY BLUE Fabric may be dry cleaned or laundered in home washing machine. Raeford #8366-8107.

DESIGN:

Trouser shall be manufactured from a men's uniform trouser pattern. The trouser styling shall incorporate a plain front, two (2) quarter top front pockets, two (2) hip pockets, and a watch pocket. Trousers to be straight leg style.

POCKETING:

The pocketing shall be 70% Polyester / 30% Cotton, 2.9 oz. per square yard (60" width) with a minimum 78 X 64 count. Pocketing must have a durable press finish and the color of the pocketing must be black.

POCKET DESIGN:

The two (2) front pockets will be quarter top style with a minimum opening of 6" and a minimum depth of 5 3/4" measured from the bottom of the pocket opening. Front pockets to have straight bartacks (use of triangle bartacks will be cause for rejection) at the top and bottom of pocket openings. Pockets shall be constructed using the stitch, turn, and topstitch method. Pocket facings to be made of the basic fabric and must measure a minimum of 3" in width at the top.

The two hip pockets shall have a minimum opening of 5 1/2" and a minimum depth of 5 3/4" measured from the bottom of the pocket opening. Hip pockets shall be constructed using the double welt method on a REECE PW Machine and the welts shall be finished in such a manner that there is no topstitching (topstitched hip pockets shall be cause for rejection). The corners of the hip pocket openings shall have firm straight bartacks for reinforcing strength (triangle bartacks are unacceptable). The left hip pocket shall have a centered tab made of basic cloth inserted into the top welt with bartacks at the top and bottom of the tab to form an opening for a button. A button shall be located below the bottom welt corresponding in location with the tab.

The watch pocket shall be located on the right front at the waistband. This pocket shall have a minimum opening and depth of 2 3/4". The front of the pocket shall be made of pocketing fabric and the back of the pocket shall be made of basic fabric and the two pieces are securely stitched together. Each corner of the pocket opening shall have firm straight bartacks.

WAJSTBAND:

The waistband shall be constructed using the "closed method" and shall measure 2" wide when finished. The waistband curtain is to be made of the same fabric and color as the pocketing material and must be attached to the trouser with a zig-zag stitch. The waistband must contain BAN-ROL to prevent roll over and have three strand snugtex to keep shirts tucked in. The waistband closure shall be accomplished with a crushproof hook and eye. The hook and eye shall be reinforced with stays made of non-woven fabric that are anchored by the topstitching for the fly facing and curtain. This topstitching must be to the top of the waistband. The waistband shall be set on and closed using a lockstitch (use of a chainstitch is unacceptable) to stitch in the band seam through the outer fabric and the waistband curtain. The waistband must be topstitched 1/16" below the waistband seam for added strength.

Page #2
Fechheimer Bros. Co. #34291

FLY:

Trouser to have a metal memory lock zipper. There shall be a French Fly tab closure on the inside of the right fly. The tab to be double ply made of the basic cloth (tabs made of pocketing material or a "grown on" French Fly will be cause for rejection). The right fly to be lined with the same fabric as the waistband curtain and pocketing. The fly lining shall be sewn to the left fly below the zipper in a neat and durable manner. A button shall be located on the left fly corresponding with the French Fly tab to provide a clean and comfortable closure. There shall be a firm straight bartack at the bottom of the fly going through the zipper tape.

BELT LOOPS:

There shall be a minimum of 7 belt loops, 6 of which are to be Keystone style. Keystone loops shall measure 1 1/4" in width at the top and 1 1/4" at the bottom. The center back loop shall be a 3/4" wide straight loop. The Keystone loops shall be sewn into the bottom of the waistband and the top of the loops shall be caught into the waistband curtain seam with a Rocap machine. The bottom of the center back loop shall be tacked to the trouser and the top of the loop tacked to the outside of the waistband.

STITCHING, PRESSING & FINISHING:

Trouser must be stitched with matching thread and all stitching to show must be 10-11 stitches per inch. Trouser must be nearly pressed on Hothead Presses and properly shaped. Outseams and inseams must be pressed open. Trouser must be cleaned and finished to eliminate loose threads.

LABELS:

Trouser must have a care label permanently affixed that also indicates the size. A paper ticket showing the size, fabric content, cut number, and WPL number must be on the outside of the waistband. Garment must be made in the United States of America and bear a union label.

STOCK SIZES:

Trouser must be available in the following stock sizes:

- REGULAR RISE: 28 - 54 (EVEN ONLY OVER 38)
- SHORT RISE: 28 - 40 (EVEN ONLY)
- LONG RISE: 32 - 42 (EVEN ONLY)

THE FORCE®

Unisex Short Sleeve Special Ops Polo

HS5123, HS5124, HS5125, HS5126

FABRIC

Dri-Balance™ 60% Cotton / 40% Polyester, 220 grams per square meter (6.0 oz/sq. yd.), plated knit giving a jersey face (cotton) and mesh back (polyester). Dri-Balance™ technology is specially designed to optimize breathable and absorptive properties to keep a wearer dry and comfortable in all activities.

PERFORMANCE FEATURES

Yarn Size:	Combed Yarn 30's singles X 75 Diner	
Bursting Strength:	70 Lbs	ASTM D3786
Shrinkage (Length X Width)	7% X 6% (up to 25HW's)	AATCC 135
Pilling:	4.0 min	ASTM D3512
Fabric Smoothness:	4.0 min	AATCC 124
Wrinkle Recovery:	3.5 min	AATCC 128
Snag Resistance:	4.0 min	BB37F. D38
Color Retention:	4.0 min	AATCC 135
Colorfastness to Crocking (W x D):	3.5 x 4.0 min	AATCC 8
Wickability:	< 1 second (up to 25HW's)	AATCC 79

DESIGN

The design of this short sleeve, unisex polo has a technical and professional appearance while providing multi-faceted functionality. The polo has such features as: cutting edge fabric performance, dyed-to-match no-curl collar, 3-button placket, raglan sleeves, seamless-gusset straight side panels with bottom vents, 3 mic holders, double-layer back sweat patch and twill tape reinforced collar, raglan sleeve and side vent seams.

FRONT

Center placket finishes 1¼" wide X 6½" long. Both the top and bottom plackets have fusible interlining. The top placket is edge stitched and has a ½" horizontal box-stitch at the bottom. The top button hole is horizontal and positioned ½" below the top edge. The 2nd and 3rd button holes are vertical. The 2nd button is placed 2" below the top button and the 3rd button is placed 2" below the 2nd button. All button holes measure 5/8" wide. The bottom placket is edge stitched on all sides and has three buttons that correspond with the buttonholes on the top placket. The 19-Ligne, 4-eye buttons match the body and are pearlized. The inside bottom edge of the placket is neatly serged to finish.

There is a ½" wide mic loop at the base of the placket. This loop is reinforced with fusible interlining. The right side of the loop is inserted between the top and bottom placket layers, caught with the bottom box stitch. The left side of the loop is turned under and then edge tacked. Both ends of the loop are reinforced with a bartack, giving a 1-1/8" opening.

COLLAR

The collar is ribbed knit and dyed-to-match the body fabric. The collar measures 3" wide at center back and 2½" wide at each collar point. Each collar point contains a concealed Mylar stay, preventing "collar point curl-up". The collar seam is reinforced with 3/8" wide dyed-to-match, 100% cotton twill tape.

Item # 13818
Item # 13921
Item # 13920

> The color and lettering is different.

37

SLEEVES

The polo features raglan style sleeves (upper portion), combined with a straight side panel, seamless gusset (bottom portion), providing 360° range of movement. Raglan seams are reinforced with 3/8" wide dyed-to-match, 100% cotton twill tape. The sleeves are hemmed using a 1" turn up and double needle cover-stitch.

There is a concealed mic pocket located on each front raglan sleeve seam. This placement is off the top of the shoulder providing "ergonomic" mic placements for those wearers using a radio mic. The pocket is located 3½" from the collar seam. The pocket opening measures 1½" wide and is reinforced on each end with a bartack. The top edge of the interior pocket bag is reinforced, being caught under the raglan sleeve seam twill tape. The remaining 3 sides are serged for a neat finish. The pocket bag measures 2" long X 2½" wide.

SIDE PANELS

The polo features straight side panels, extending from the shirt-tail hem to the sleeve hem. This design creates a seamless gusset, providing 360° range of movement. The side panel grades in width, measuring 8¼" at the shirt-tail hem and 5¼" at the sleeve hem. The bottom edge of each panel has a vent reinforced with twill tape, measuring 2½" in length.

HEM

The bottom of the shirt is hemmed using a 1" turn up and double needle cover-stitch.

STITCHING

All seams are safety-stitched using 11 to 12 stitches per inch. The collar, raglan sleeve and vent seams are reinforced with 3/8" wide, 100% cotton twill tape. The bottom of the shirt and sleeves are hemmed using a double needle cover-stitch.

LABELS

The center back label is heat seal applied, containing "The Force™" brand, size, fabric content and country of origin. There is a cloth label on the left interior of the shirt, located 5¼" from the bottom hem, containing style #, country of origin, fabric content, size, vendor information and care instructions.

HANGTAGS

There are two hangtags attached between the 2nd and 3rd button on the front of the shirt. One tag contains information about the Dri-Balance™ technology. The other hangtag is printed with the style #, size and individual UPC code.

PACKAGING

Shirts are individually poly-bagged.

SIZES

XS – 4XL

HS5123—Dark Navy

HS5124—Black

HS5125—Silver Tan

HS5126—VWhite

03/06

THE FORCE®

Unisex Long Sleeve Special Ops Polo
HS5127, HS5128, HS5129, HS5130

FABRIC

Dri-Balance™ 60% Cotton / 40% Polyester, 220 grams per square meter (6.0 oz/sq. yd.), plated knit giving a jersey face (cotton) and mesh back (polyester). Dri-Balance™ technology is specially designed to optimize breathable and absorptive properties to keep a wearer dry and comfortable in all activities.

PERFORMANCE FEATURES

Yarn Size:	Combed Yarn 30's singles X 75 Diner	
Bursting Strength:	70 Lbs	ASTM D3786
Shrinkage (Length X Width)	7% X 6% (up to 25HW's)	AATCC 135
Pilling:	4.0 min	ASTM D3512
Fabric Smoothness:	4.0 min	AATCC 124
Wrinkle Recovery:	3.5 min	AATCC 128
Snag Resistance:	4.0 min	BB37F. D38
Color Retention:	4.0 min	AATCC 135
Colorfastness to Crocking (W x D):	3.5 x 4.0 min	AATCC 8
Wickability:	< 1 second (up to 25HW's)	AATCC 79

DESIGN

The design of this long sleeve, unisex polo has a technical and professional appearance while providing multi-faceted functionality. The polo has such features as: cutting edge fabric performance, dyed-to-match no-curl collar, 3-button placket, raglan sleeves with dyed-to-match rib knit cuffs, seamless-gusset straight side panels with bottom vents, 3 mic holders, double-layer back sweat patch and twill tape reinforced collar, raglan sleeve and side vent seams.

FRONT

Center placket finishes 1¼" wide X 6½" long. Both the top and bottom plackets have fusible interlining. The top placket is edge stitched and has a ½" horizontal box-stitch at the bottom. The top button hole is horizontal and positioned ½" below the top edge. The 2nd and 3rd button holes are vertical. The 2nd button is placed 2" below the top button and the 3rd button is placed 2" below the 2nd button. All button holes measure 5/8" wide. The bottom placket is edge stitched on all sides and has three buttons that correspond with the buttonholes on the top placket. The 19-Ligne, 4-eye buttons match the body and are pearized. The inside bottom edge of the placket is neatly serged to finish.

There is a ½" wide mic loop at the base of the placket. This loop is reinforced with fusible interlining. The right side of the loop is inserted between the top and bottom placket layers, caught with the bottom box stitch. The left side of the loop is turned under and then edge tacked. Both ends of the loop are reinforced with a bartack, giving a 1-1/8" opening.

COLLAR

The collar is ribbed knit and dyed-to-match the body fabric. The collar measures 3" wide at center back and 2½" wide at each collar point. Each collar point contains a concealed Mylar stay, preventing "collar point curl-up". The collar seam is reinforced with 3/8" wide dyed-to-match, 100% cotton twill tape.

Item # 13819
13820
13821 } Colors are different
-1-

SLEEVES

The polo features raglan style sleeves (upper portion), combined with a straight side panel, seamless gusset (bottom portion), providing 360° range of movement. Raglan seams are reinforced with 3/8" wide dyed-to-match, 100% cotton twill tape. The sleeves are finished with dyed-to-match rib knit cuffs finishing 2½" in length.

There is a concealed mic pocket located on each front raglan sleeve seam. This placement is off the top of the shoulder providing "ergonomic" mic placements for those wearers using a radio mic. The pocket is located 3½" from the collar seam. The pocket opening measures 1½" wide and is reinforced on each end with a bartack. The top edge of the interior pocket bag is reinforced, being caught under the raglan sleeve seam twill tape. The remaining 3 sides are serged for a neat finish. The pocket bag measures 2" long X 2½" wide.

SIDE PANELS

The polo features straight side panels, extending from the shirt-tail hem to the sleeve cuff. This design creates a seamless gusset, providing 360° range of movement. The side panel grades in width, measuring 8¼" at the shirt-tail hem and 5¼" at the sleeve hem. The bottom edge of each panel has a vent reinforced with twill tape, measuring 2½" in length.

HEM

The bottom of the shirt is hemmed using a 1" turn up and double needle cover-stitch.

STITCHING

All seams are safety-stitched using 11 to 12 stitches per inch. The collar, raglan sleeve and vent seams are reinforced with 3/8" wide, 100% cotton twill tape. The bottom of the shirt is hemmed using a double needle cover-stitch.

LABELS

The center back label is heat seal applied, containing "The Force™" brand, size, fabric content and country of origin. There is a cloth label on the left interior of the shirt, located 5¼" from the bottom hem, containing style #, country of origin, fabric content, size, vendor information and care instructions.

HANGTAGS

There are two hangtags attached between the 2nd and 3rd button on the front of the shirt. One tag contains information about the Dri-Balance™ technology. The other hangtag is printed with the style #, size and individual UPC code.

PACKAGING

Shirts are individually poly-bagged.

SIZES

XS - 4XL

HS5127—Dark Navy

HS5128—Black

HS5129—Silver Tan

HS5130—White

10/06

**ANIMAL CONTROL SHIRT-LIBERTY
SPECIFICATIONS - Uniform Shirts**

STYLE: Dress uniform shirt, seven (7) button placket front. banded collar. placket front, two (2) pleated patch pockets, scalloped flaps with hook & loop closure, pencil opening in left flap, sewn-in military creases front and back, epaulets. 2-button barrel cuff with placket vent and center button (L/S), sling badge tab.

FABRIC: **Contents:** 65% Dacron® polyester, 35% cotton
 Construction: Warp = 106, Filling= 50
 Yarns: 26 singles
 Weave: Poplin
 Weight: 7.1 ozs./lin.yd.
 4.25 ozs/sq. yd.
 Dying: High pressure jet dyed
 Finish: Soil release

COLORS:

<u>Long Sleeve</u>	<u>Color</u>	<u>Short</u>
722MGY	Light grey	732MGY

FRONT: There shall be a full separate placket on the left front, 1½" wide, sewn on, having one buttonhole on the collar stand and buttonholes on the front spaced 3½" apart. The right front shall be plain with a minimum turned back facing of 1¼". There shall be no raw edge on this facing. 19 ligne buttons shall be attached to the right with corresponding buttonholes on the placket. There shall be an extra button at the bottom of the right front.

POCKETS: There shall be two (2) pleated patch pockets. They shall be 5½" wide with mitered comers and 6½" high (finished with flap). There shall be a center pleat 1½" wide. The flap shall be 5½" wide, scalloped type. The flap shall finish clean underneath. The sides shall be 2½" high and the center shall be 2¾" high. There shall be a vertical stitched in crease through the center of the flap and in the center of the pleat in the pocket. There shall be a 1" wide pencil opening in the left flap to correspond with the sewn in pencil compartment in the left pocket. Top stitching shall be 1/32" on all sides of the pockets and flaps with a double needle stitch spaced ¼" at the top of the flaps. There shall be a stitched closed buttonhole and non-functioning 19 ligne button, both on the flap. The flaps shall close with a hook and loop closure under each corner of the flap. This shall identically match the color of the shirt.

COLLAR: There shall be a banded collar. The points shall be ¾" long. There shall be permanent collar stays. The interlining shall be woven polyester or canvas.

Item # 15207 is short sleeve - #732MGY
Item # 15205 is long sleeve - #722MGY

The collar shall be topstitched $\frac{1}{4}$ " from the edge and shall close with a 19 ligne button.

SLEEVES: Long sleeves shall be straight and whole with pleats, gauntlet style. Top placket on the sleeve vent shall measure 1" wide and 6" long to the point, with a 5" opening. Bottom welt shall be $\frac{1}{2}$ " wide. There shall be a center button and buttonhole in the placket.

CUFF: Barrel cuff on the long sleeve shall be 2 $\frac{7}{8}$ " wide with a two (2) button adjustable closure.

YOKE & BACK: There shall be a two (2) piece yoke, stitched and turned. Yoke shall be $3\frac{1}{4}$ " below the collar seam in back.

EPAULETS: There shall be two (2) "X" stitched epaulets made of two plies of self material with a button closure. These shall be interlined with woven polyester or canvas material. The pointed end shall finish $\frac{1}{2}$ " from the neck seam. The shall measure $1\frac{3}{4}$ " wide at the shoulder seam and taper to $1\frac{1}{2}$ " by the button, and then come to a point.

BADGE TAB: There shall be a sling type badge holder. The sling, made of shell material and color, shall be set into the shoulder seam and shall have no raw edges. The sewn in eyelet holes shall be set $1\frac{1}{4}$ " apart. The first eyelet hole shall be set $1\frac{1}{2}$ " above the pocket flap and centered.

NOTE: The eyelets shall be small and left UN CUT. DO NOT CUT THE BUTTON HOLE OPEN.

BUTTONS: Shall be first grade, pearlescent plastic, 4-hole, 19 ligne, dyed to match the shirt color.

SEAMING: Sleeves, side seams and armhole shall be overlock safety stitched. All remaining seams shall be single needle stitching not less than 12-14 stitches per inch. Bottom hem of shirttail shall be a continuous machine hem.

THREAD: All thread shall be color fast, polyester core, two ply. This shall identically match the fabric color.

INTERLININGS: Collar, collar band, placket front, cuffs, pocket flaps and epaulets shall be interlined with 100% woven polyester taffeta or canvas.

FINISHING: This garment shall be finished in a first class workmanlike manner with all loose threads removed. The omission or apparent omission of any wording or specifications shall mean that only the highest quality industry standards shall be used on all fabric and component parts including labor. Where there may be a discrepancy between the standard sample and the written specification, the detail of the standard sample shall prevail.

PACKAGING & FOLDING: Shirts will be professionally pressed and folded. Each shirt will be individually packed in a plastic bag and placed in shirt boxes. Each shirt box will be clearly labeled with the product style number, color and size.

LABELS: All labels will be permanent to withstand repeated cleanings for the life of the garment. The following labels shall be applied:

MAIN LABEL: This shall identify the manufacturer either by name & location, registered trademark or WPL or RN number as required by the Federal Trade Commission.

CONTENTS/CARE/SIZE LABEL: There shall be an additional label clearly showing the fabric contents, laundering instructions and garment size.

SIZES:

Long Sleeve:

	SM	MD	LG	XL	2X	3X	4X	6X
	14-14H	15-15H	16-16H	17-17H	18-18H	19-19H	20-20H	22-22H
32/33	X	X	X	X	X	X	X	
34/35		X	X	X	X	X	X	
36/37		X	X	X	X	X	X	X

Short Sleeve:

	SM	MD	LG	XL	2X	3X	4X	6X
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THE FORCE®

The APX Jacket - HS3342

FABRIC

The outershell fabric is to be 100% Nylon Swingcool 4-way stretch. This fabric shall be wind resistant and water repellent. The interior of the jacket shall be a double-faced nylon brushed to provide for comfort. Pocket bags are constructed from a stretch mesh. The collar shall be lined with a wicking brushed tricot fabric.

COLOR

Midnight

DESIGN

The jacket is athletic cut, unlined, and has a full front zipper, zipping through the collar. The jacket shall have 21-inch YKK two way reversible nylon side zippers extending into the pit area. The front half of the jacket bottom shall have a cinching draw-cord with toggles placed at the base inside the lower zippered pockets. The back of the jacket bottom shall have a stretch-gripping feature. The jacket shall have two interior pockets constructed from a two piece black stretch mesh fabric.

BODY DETAIL

The front of the jacket shall have two lower, zippered pockets. There shall be a zippered Napoleon pocket on the upper left front. A technical webbing accessory mount shall be attached to both shoulders. The accessory mount shall be divided into 3-4 sections by use of straight bar tacks from top to bottom of the webbing. The back of the jacket shall be plain and shall have a hybrid sleeve-yoke. There shall be two-way reversible 21-inch nylon zippers on each side of the jacket. There shall be a 4" adjustable snap tab closure at the bottom of each zipper. Dual locking sliders on the zipper track shall control the side openings. The sliders are to be placed tail-to-tail to allow separate control of openings.

SLEEVES

The sleeves shall be a modified raglan design. They shall be pieced at the elbow seam and underarm, providing the wearer full range of movement. The upper portion of the sleeve is to be constructed using a hybrid sleeve-yoke method. The bottom of the sleeve shall have a hook-and-loop fastener for an adjustable fit. The sleeve hem shall measure 3/4" wide.

POCKETS

There shall be two lower, zippered pockets. The openings finish approximately 6" wide. The pocket bags are to be constructed from a stretch mesh and measure approximately 9" deep. There shall be a zippered Napoleon pocket on the upper left front. The zipper shall be covered and concealed by the outershell. The interior opening shall be approximately 5" wide. The pocket bags shall be constructed from a stretch mesh and measure approximately 9" deep.

Pocket bags from the three outer pockets shall be attached to the interior of the jacket in a manner that creates 3 interior pockets.

COLLAR

The tunnel collar shall be approximately 2" high and lined with a wicking brushed tricot fabric.

ZIPPERS

There shall be a YKK #8, two-way molded nylon zipper in the front for opening and closing the jacket. #5 reversed nylon coil zippers are used on both the side openings and zippered pockets. The side zippers shall be approximately 21" long and have dual locking sliders placed tail-to-tail extending from the side hem to the underarm.

BUTTONS AND SNAPS

The side zipper bottom tabs fasten with high-impact, non-reflective, non-glare, scratch resistant snaps.

SIZE TAG AND CARE INSTRUCTIONS

Each jacket will have a sewn in woven size tag. There is also be a printed label with care instructions and each coat will be marked with lot number, size, fiber content, and WPL number.

SIZES

Jacket shall be alpha sized and be available in the following sizes.

Regular length – Small to 5XL

Short Length – Small to XL

01/06



PURCHASING DEPARTMENT

Potential bidders are responsible to check this site for any **ADDENDUMS** that are issued. It is the responsibility of the **BIDDER** to check for, download, and include with their **BID RESPONSE** any and all **ADDENDUMS** that are issued for a specific **BID** published by the City of Mobile. Failure to download and include **ADDENDUMS** in your **BID RESPONSE** may cause your bid to be rejected.

This is a sealed bid. Any responses faxed or e-mailed will be rejected.

This is a sealed bid. Any response must be submitted in a sealed envelope with the bid number and bid opening date on the outside of the envelope.

Any response that arrives improperly marked or with no bid number and opening date on the outside of the delivery or express package and opened in error will be rejected and not considered.

It is the responsibility of the bidder to insure that their bid response is delivered to and received in the Purchasing Department before the date and time of the bid opening.

Be sure to read the Terms and Conditions. All bids are F.O.B. Destination unless otherwise stated.

Be sure to sign your bid!

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